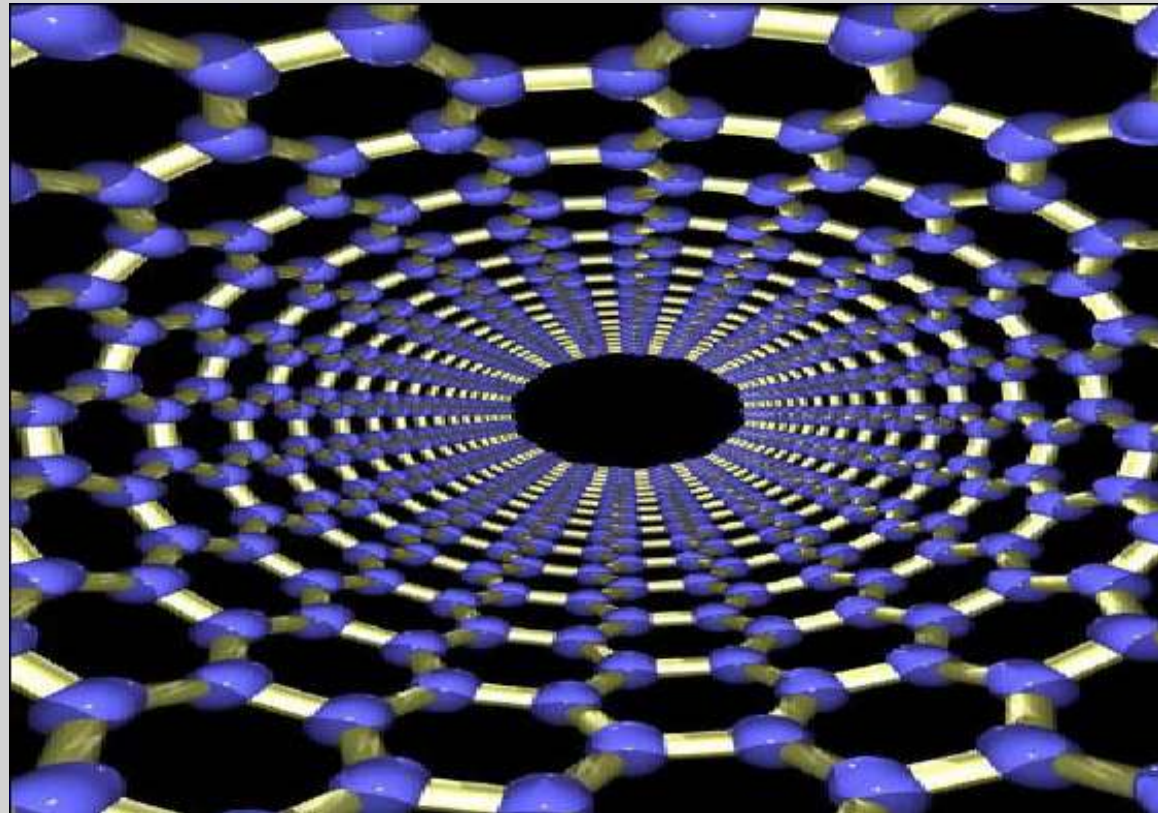
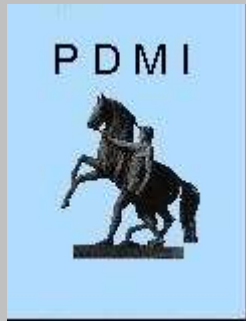


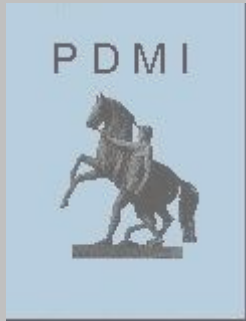
# The World of Carbon Nanotubes



Presentation by Jan Felix Eschermann  
at JASS05 from March 31<sup>st</sup> to April 9<sup>th</sup>, 2005

# Outline

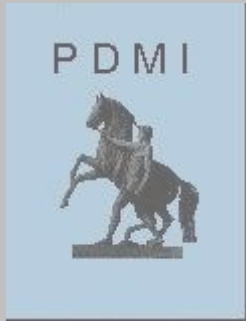
- Introduction
- Physical Properties
- Manufacturing Techniques
- Applications
- Outlook



unless stated otherwise all information taken from M.S. Dresselhaus, G. Dresselhaus, Ph. Avouris: Carbon Nanotubes. Springer: Berlin, Heidelberg, New York; year 2000.

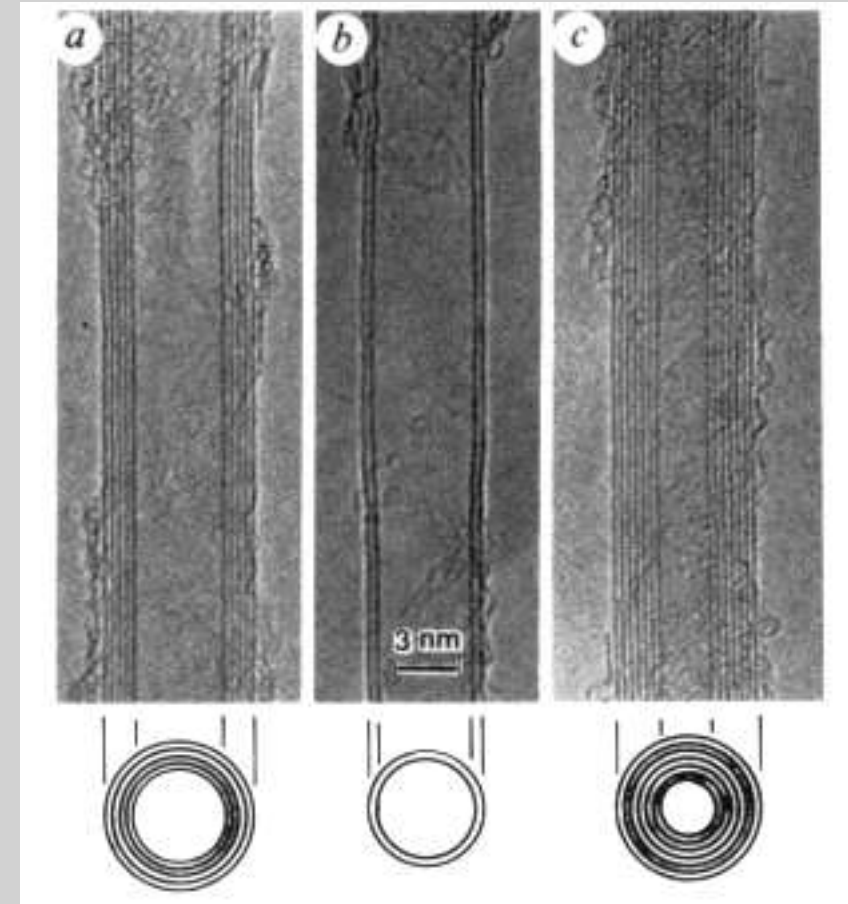
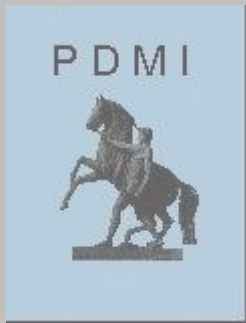
# Outline

- **Introduction**
- Physical Properties
- Manufacturing Techniques
- Applications
- Outlook



# Introduction: History I

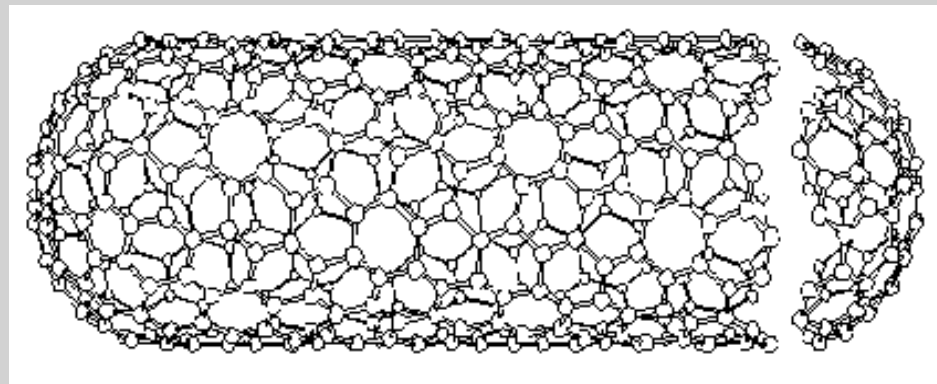
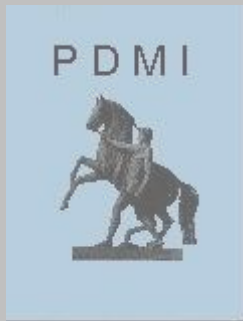
- systematic study of small carbon filaments since 1970s:  
*“What is the minimum size of a carbon fibre?”* (Kubo, 1977)
- **1991:** CNTs discovered by Iijima at NEC Laboratory in Tsukuba, Japan
- multi wall Nanotubes (MWNT), diameter  $< 10$  nm



TEM images of first CNTs.

# Introduction: History II

- research driven by one-dimensional quantum effects
- **1992**: semiconducting and metallic behavior predicted for single wall nanotubes (SWNT), verified in **1998**
- **1993**: first SWNTs (NEC and IBM Almaden Laboratory, CA)
- more fundamental, important for theoretical studies

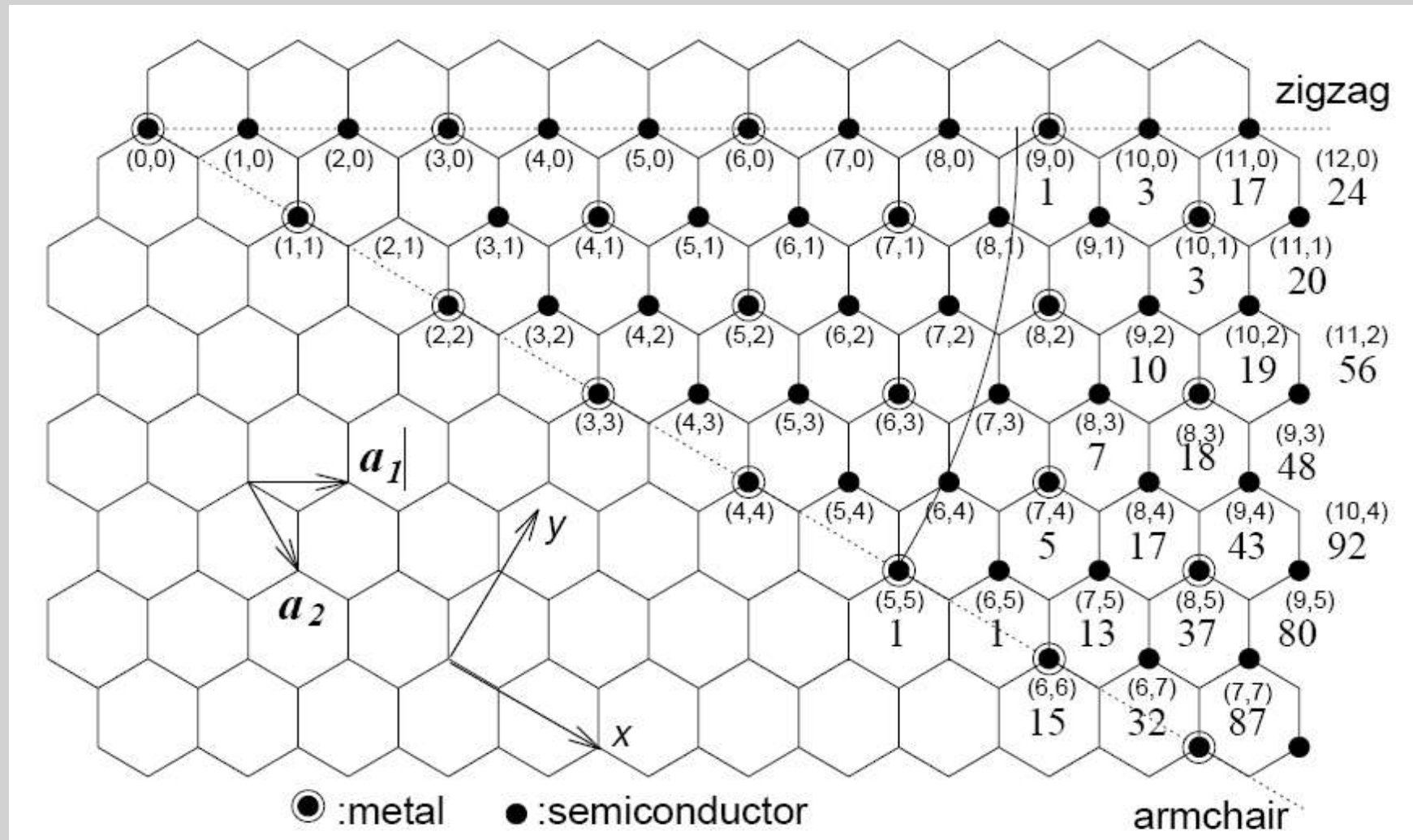
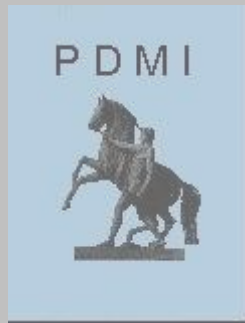


Structure of chiral single wall CNT (IBM Website)



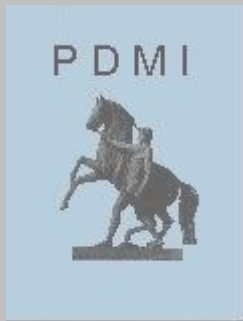
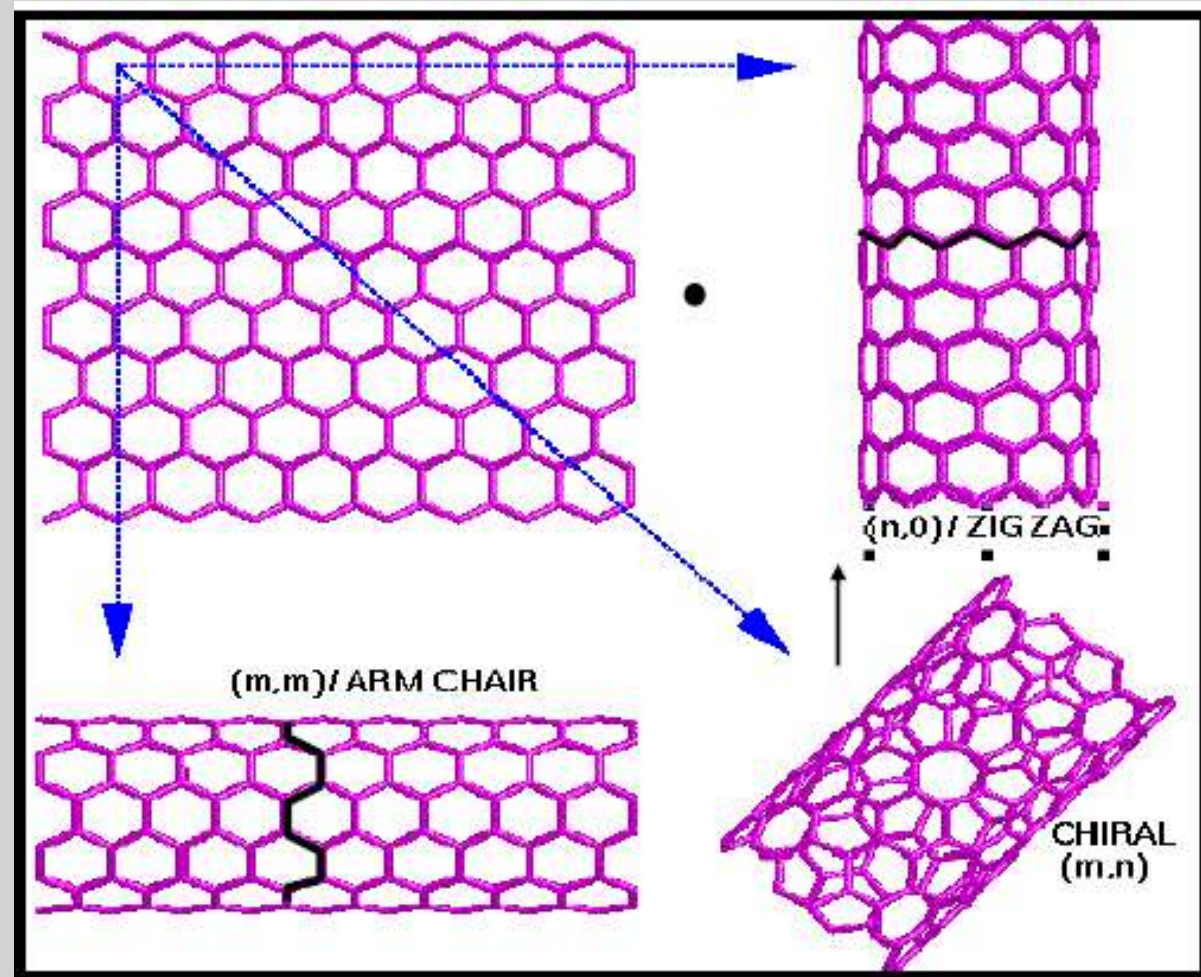


# Introduction: From Graphene to CNTs



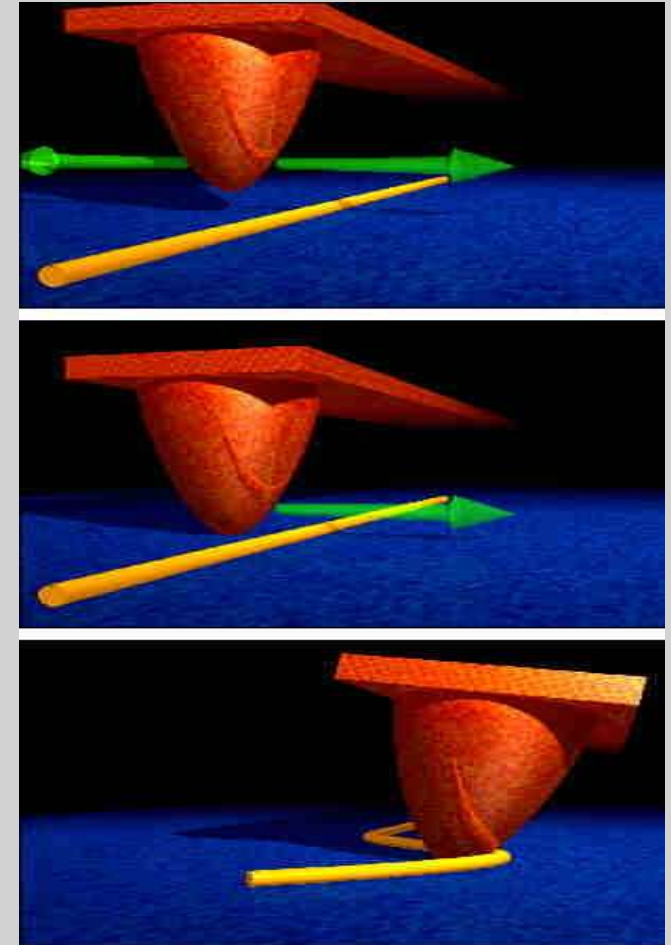
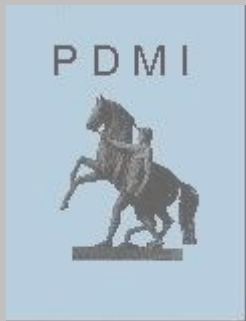
chiral vectors  $C = n \cdot a_1 + m \cdot a_2$  for different CNTs  $\rightarrow (n,m)$

# Introduction: Different Types



# Introduction: Mechanical Properties

- strongest and most flexible known molecular material
- 10% higher maximum strain than any other material
- Young's modulus of 1TPa (~100 time improvement over steel)

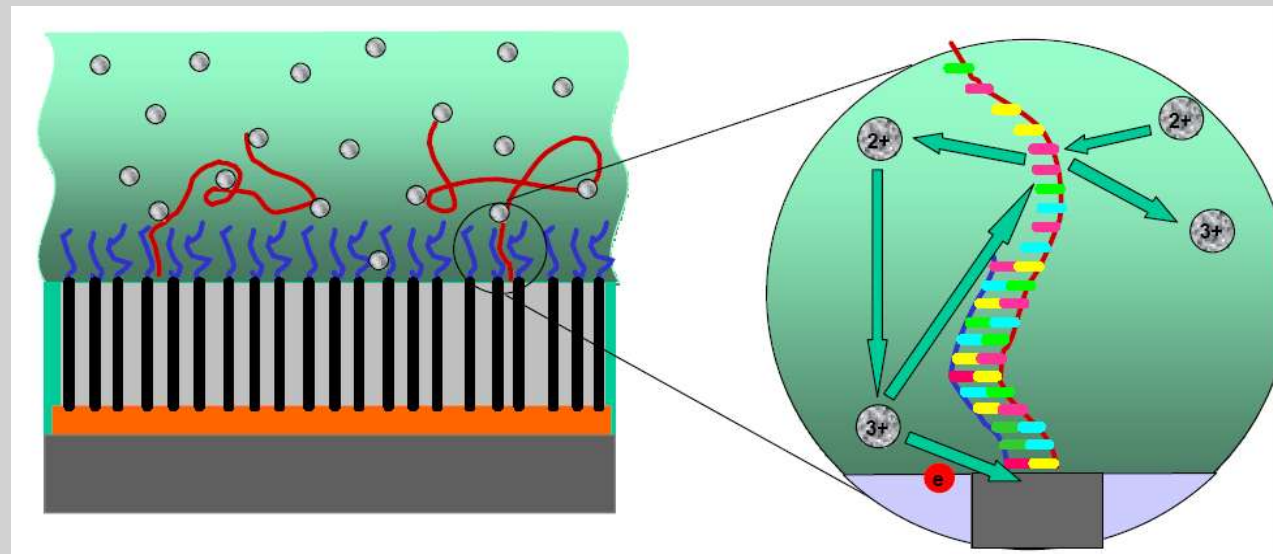
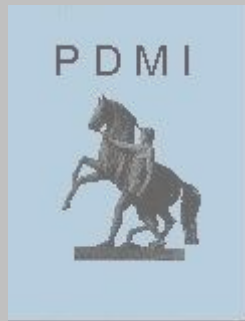


CNT deformation with an AFM tip [IBM]



# Introduction: Other Properties

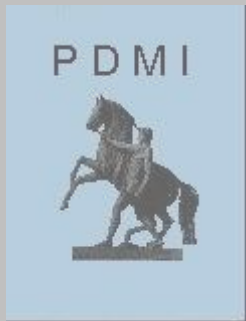
- chemically very stable and functionalizable
- very light weight
- high thermal conductivity



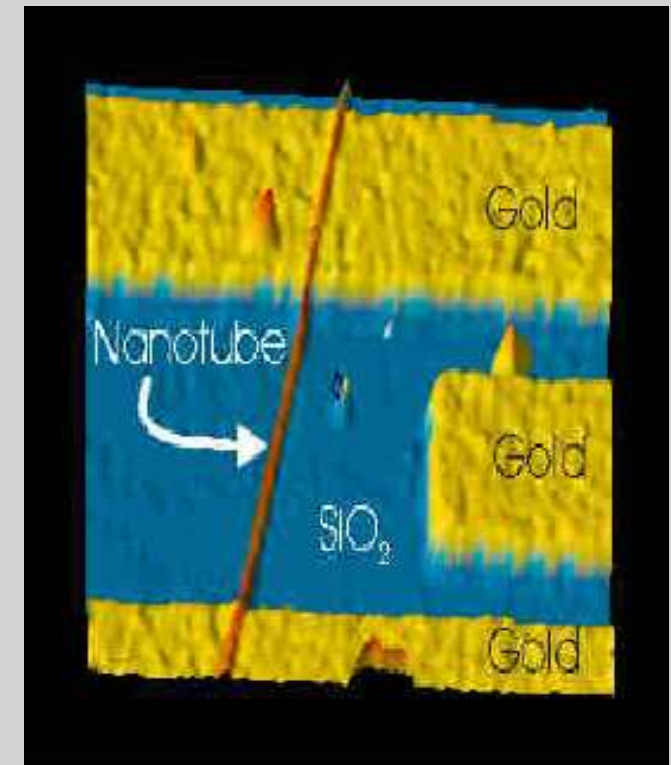
DNA-array with CNTs [NASA]



# Introduction: Electrical Properties



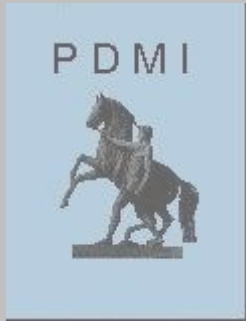
- semiconducting or metallic (tunable bandgap)
- very high conductivity
- high current densities possible
- piezoelectric



CNT-transistor [IBM]

# Outline

- Introduction
- **Physical Properties**
- Manufacturing Techniques
- Applications
- Outlook



# Physics: Band Structure I

## LCAO (linear combination of atomic orbitals) method:

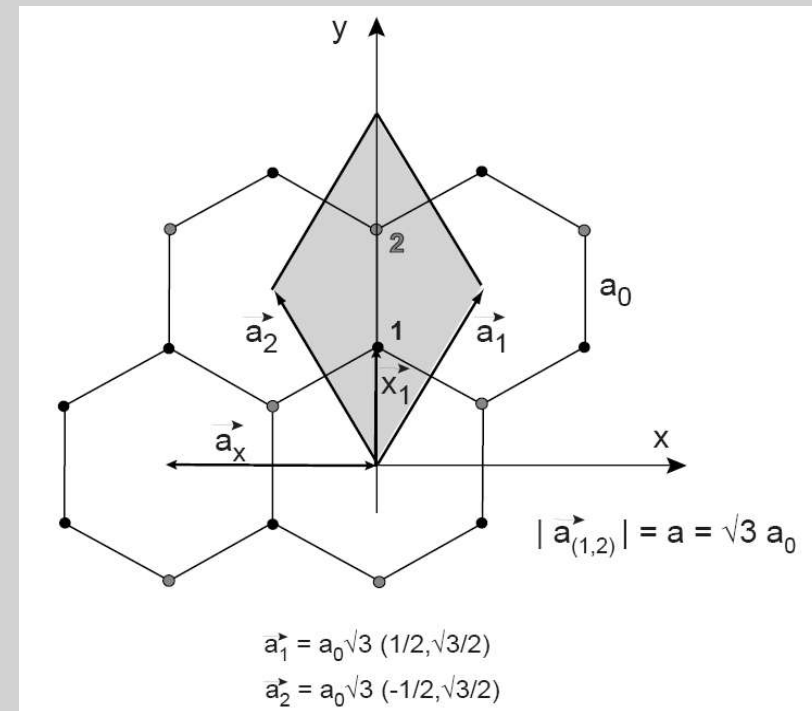
(following an example by Chr. Schönemberger, Uni Basel)

- two-dimensional sheet of graphite  
→ 'graphene'
- atomic orbitals → localized
- ansatz wavefunction → Bloch wave

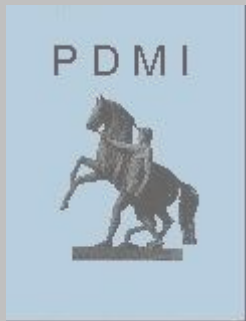
$$\Psi_{\vec{k}} = \sum_{\vec{R} \in G} \exp(i \vec{k} \cdot \vec{R}) \Phi(\vec{x} - \vec{R})$$

G: set of lattice vectors

$\Phi$ : atomic wavefunctions



lattice of graphene



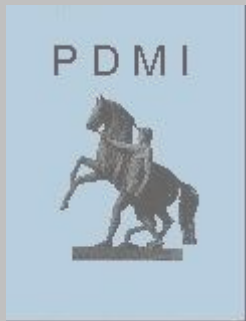
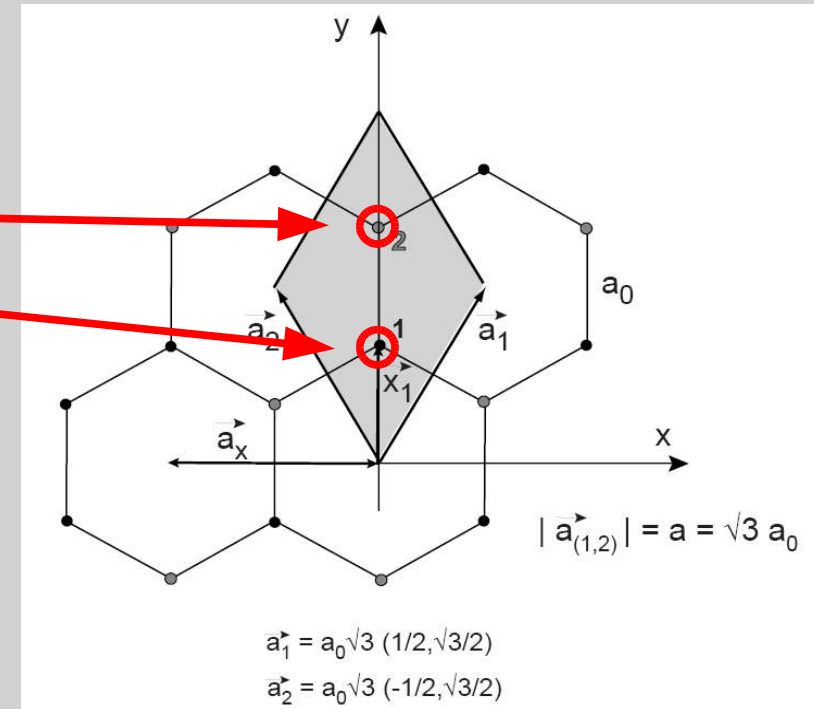


# Physics: Band Structure II

## linear combination:

- only  $\pi$ -bands  $\rightarrow p_z$  orbitals
- 2 atoms in basis

$$\Phi(\vec{x}) = b_1 \Phi_1(\vec{x}) + b_2 \Phi_2(\vec{x})$$



# Physics: Band Structure II

## linear combination:

- only  $\pi$ -bands  $\rightarrow p_z$  orbitals
- 2 atoms in basis

$$\Phi(\vec{x}) = b_1 \Phi_1(\vec{x}) + b_2 \Phi_2(\vec{x})$$

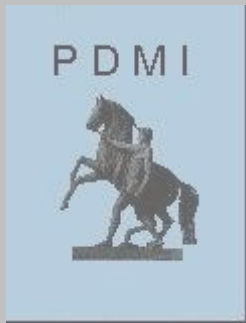
## Hamiltonian:

- single electron
- atomic potential

$$H = \frac{\vec{p}^2}{2m} + \sum_{\vec{R} \in G} \left( V_{at}(\vec{x} - \vec{x}_1 - \vec{R}) + V_{at}(\vec{x} - \vec{x}_2 - \vec{R}) \right)$$

kinetic  
energy

atomic  
potentials



# Physics: Band Structure II

## linear combination:

- only  $\pi$ -bands  $\rightarrow p_z$  orbitals
- 2 atoms in basis

$$\Phi(\vec{x}) = b_1 \Phi_1(\vec{x}) + b_2 \Phi_2(\vec{x})$$

## Hamiltonian:

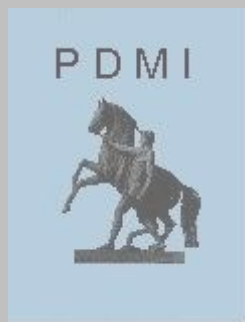
- single electron
- atomic potential

$$H = \frac{\vec{p}^2}{2m} + \sum_{\vec{R} \in G} \left( V_{at}(\vec{x} - \vec{x}_1 - \vec{R}) + V_{at}(\vec{x} - \vec{x}_2 - \vec{R}) \right)$$

$$\rightarrow H \Phi_{1,2} = \epsilon_{1,2} \Phi_{1,2} + \left( \sum_{\vec{R} \neq 0} \left( V_{at}(\vec{x} - \vec{x}_1 - \vec{R}) + V_{at}(\vec{x} - \vec{x}_2 - \vec{R}) \right) + V_{at}(\vec{x} - \vec{x}_2) \right) \Phi_{1,2}$$

on site energy

rest of lattice



# Physics: Band Structure II

## linear combination:

- only  $\pi$ -bands  $\rightarrow p_z$  orbitals
- 2 atoms in basis

$$\Phi(\vec{x}) = b_1 \Phi_1(\vec{x}) + b_2 \Phi_2(\vec{x})$$

## Hamiltonian:

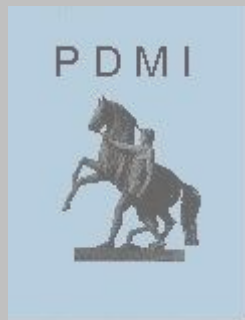
- single electron
- atomic potential

$$H = \frac{\vec{p}^2}{2m} + \sum_{\vec{R} \in G} \left( V_{at}(\vec{x} - \vec{x}_1 - \vec{R}) + V_{at}(\vec{x} - \vec{x}_2 - \vec{R}) \right)$$

$$\rightarrow H \Phi_{1,2} = \epsilon_{1,2} \Phi_{1,2} + \left( \sum_{\vec{R} \neq 0} \left( V_{at}(\vec{x} - \vec{x}_1 - \vec{R}) + V_{at}(\vec{x} - \vec{x}_2 - \vec{R}) \right) + V_{at}(\vec{x} - \vec{x}_2) \right) \Phi_{1,2}$$

$\epsilon_{1,2}$ : ground energy of orbitals  $\rightarrow$  set to zero

$$\rightarrow H \Phi_{1,2} = \Delta U_{1,2} \Phi_{1,2}$$





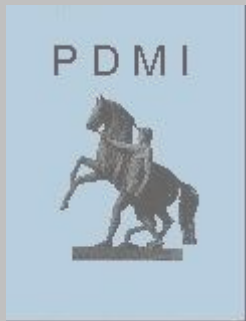
# Physics: Band Structure III

## Schrödinger equation:

$$H \Psi_{\vec{k}} = E(\vec{k}) \Psi_{\vec{k}}$$

$$\Psi_{\vec{k}} = \sum_{\vec{R} \in G} \exp(i \vec{k} \cdot \vec{R}) \Phi(\vec{x} - \vec{R})$$

solution in k-space !!



# Physics: Band Structure III

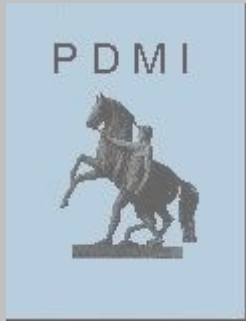
## Schrödinger equation:

$$H \Psi_{\vec{k}} = E(\vec{k}) \Psi_{\vec{k}}$$

$$\Psi_{\vec{k}} = \sum_{\vec{R} \in G} \exp(i \vec{k} \cdot \vec{R}) \Phi(\vec{x} - \vec{R})$$

*transform into linear system of equations:*

$$\langle \Phi_j | \Delta U_j | \Psi \rangle = E(\vec{k}) \langle \Phi_j | \Psi \rangle$$



# Physics: Band Structure III

## Schrödinger equation:

$$H \Psi_{\vec{k}} = E(\vec{k}) \Psi_{\vec{k}}$$

$$\Psi_{\vec{k}} = \sum_{\vec{R} \in G} \exp(i \vec{k} \cdot \vec{R}) \Phi(\vec{x} - \vec{R})$$

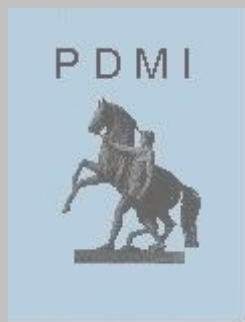
*transform into linear system of equations:*

$$\langle \Phi_j | \Delta U_j | \Psi \rangle = E(\vec{k}) \langle \Phi_j | \Psi \rangle$$

*only consider neighboring atoms:*

$$\langle \Phi_1 | \Psi \rangle = b_1 + b_2 \left( \int \Phi_1^* \Phi_2 \right) \left( 1 + \exp(-i \vec{k} \cdot \vec{a}_1) + \exp(-i \vec{k} \cdot \vec{a}_2) \right)$$

$$\langle \Phi_2 | \Delta U_2 | \Psi \rangle = b_1 \left( \int \Phi_2^* \Delta U_2 \Phi_1 \right) \left( 1 + \exp(i \vec{k} \cdot \vec{a}_1) + \exp(i \vec{k} \cdot \vec{a}_2) \right)$$



# Physics: Band Structure III

## Schrödinger equation:

$$H \Psi_{\vec{k}} = E(\vec{k}) \Psi_{\vec{k}}$$

$$\Psi_{\vec{k}} = \sum_{\vec{R} \in G} \exp(i \vec{k} \cdot \vec{R}) \Phi(\vec{x} - \vec{R})$$

*transform into linear system of equations:*

$$\langle \Phi_j | \Delta U_j | \Psi \rangle = E(\vec{k}) \langle \Phi_j | \Psi \rangle$$

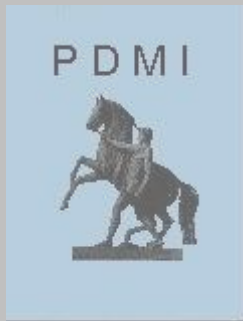
*only consider neighboring atoms:*

$$\langle \Phi_1 | \Psi \rangle = b_1 + b_2 \left( \int \Phi_1^* \Phi_2 \right) \left( 1 + \exp(-i \vec{k} \cdot \vec{a}_1) + \exp(-i \vec{k} \cdot \vec{a}_2) \right)$$

$$\langle \Phi_2 | \Delta U_2 | \Psi \rangle = b_1 \left( \int \Phi_2^* \Delta U_2 \Phi_1 \right) \left( 1 + \exp(i \vec{k} \cdot \vec{a}_1) + \exp(i \vec{k} \cdot \vec{a}_2) \right)$$

*additional assumptions / definitions:*

$$\gamma_0 = \int \Phi_1^* \Phi_2 \in \mathbf{R} \ll \gamma_1 = \int \Phi_1^* \Delta U_1 \Phi_2 \in \mathbf{R} \quad \alpha(\vec{k}) = 1 + \exp(-i \vec{k} \cdot \vec{a}_1) + \exp(-i \vec{k} \cdot \vec{a}_2)$$



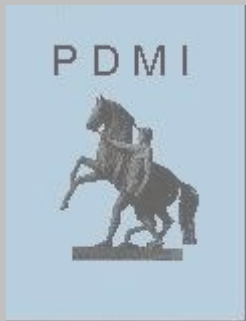


# Physics: Band Structure IV

## Final result:

*formulation of eigenvalue problem:*

$$\begin{pmatrix} E(\vec{k}) & \alpha(\gamma_0 E(\vec{k}) - \gamma_1) \\ \alpha^*(\gamma_0 E(\vec{k}) - \gamma_1) & E(\vec{k}) \end{pmatrix} \begin{pmatrix} b_1 \\ b_2 \end{pmatrix} = \begin{pmatrix} 0 \\ 0 \end{pmatrix}$$



# Physics: Band Structure IV

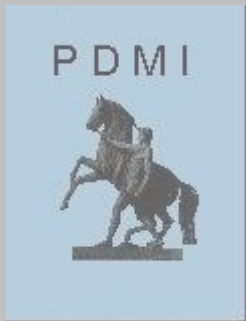
## Final result:

*formulation of eigenvalue problem:*

$$\begin{pmatrix} E(\vec{k}) & \alpha(\gamma_0 E(\vec{k}) - \gamma_1) \\ \alpha^*(\gamma_0 E(\vec{k}) - \gamma_1) & E(\vec{k}) \end{pmatrix} \begin{pmatrix} b_1 \\ b_2 \end{pmatrix} = \begin{pmatrix} 0 \\ 0 \end{pmatrix}$$

*condition for non-trivial solution:*

$$|\dots| = 0$$



# Physics: Band Structure IV

## Final result:

*formulation of eigenvalue problem:*

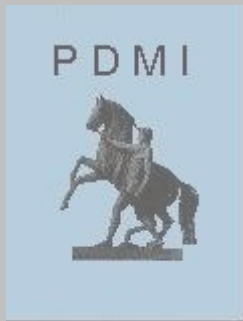
$$\begin{pmatrix} E(\vec{k}) & \alpha(\gamma_0 E(\vec{k}) - \gamma_1) \\ \alpha^*(\gamma_0 E(\vec{k}) - \gamma_1) & E(\vec{k}) \end{pmatrix} \begin{pmatrix} b_1 \\ b_2 \end{pmatrix} = \begin{pmatrix} 0 \\ 0 \end{pmatrix}$$

*condition for non-trivial solution:*

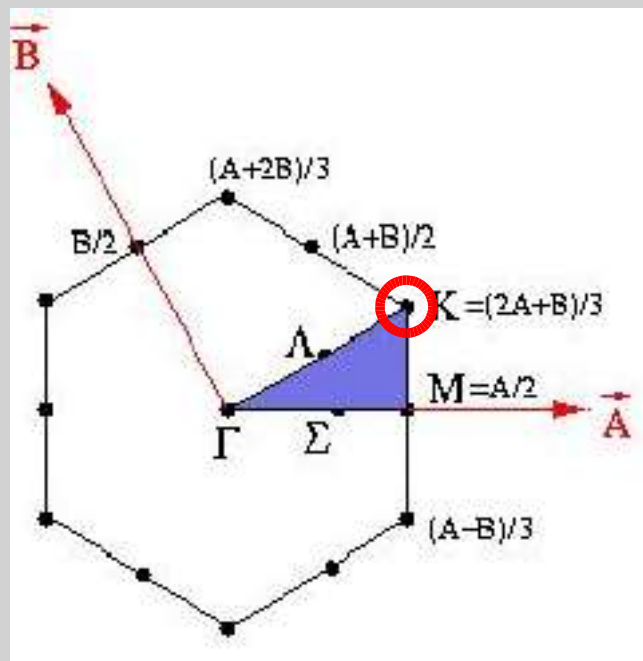
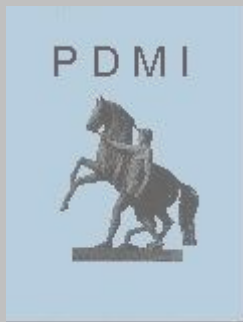
$$|\dots| = 0$$

*approximation  $\gamma_0 \approx 0$ :*

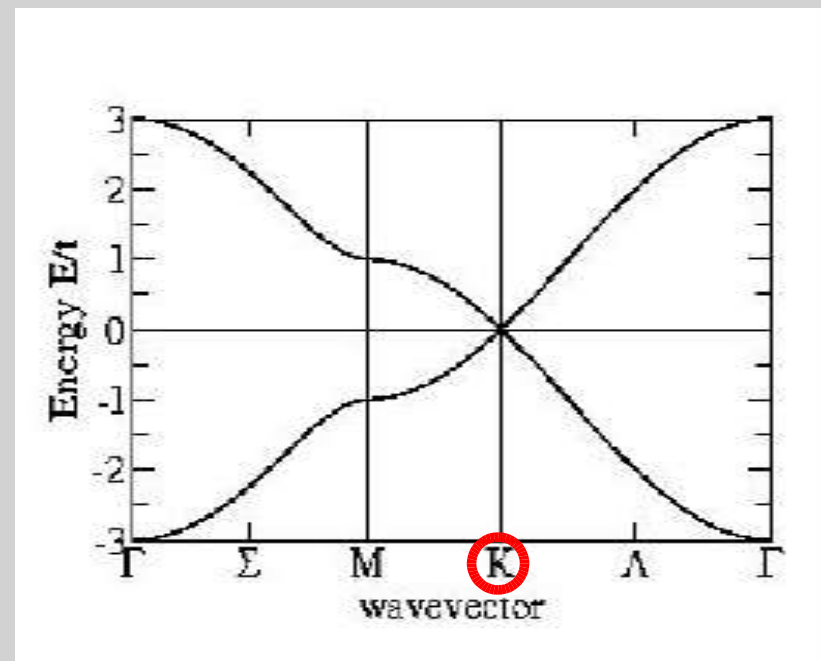
$$E(\vec{k}) = \pm \sqrt{3 + 2 \cos(\vec{k} \cdot \vec{a}_1) + 2 \cos(\vec{k} \cdot \vec{a}_2) + 2 \cos(\vec{k} \cdot (\vec{a}_2 - \vec{a}_1))}$$



# Physics: Bands of Graphene



Brillouin zone



Band structure of graphene

$$\Gamma \rightarrow M: \quad \varepsilon_{\pm}(\mathbf{k}) = \pm \text{const.} [5 + 4 \cos(2\pi\zeta)]^{1/2} \quad (0 < \zeta < 1)$$

$$M \rightarrow K: \quad \varepsilon_{\pm}(\mathbf{k}) = \pm \text{const.} [3 + 4 \cos(2\pi\zeta/3) - 2 \cos(4\pi\zeta/3)]^{1/2}$$

$$K \rightarrow \Gamma: \quad \varepsilon_{\pm}(\mathbf{k}) = \pm \text{const.} [3 - 4 \cos(2\pi\zeta/3) + 2 \cos(4\pi\zeta/3)]^{1/2}$$

# Physics: From graphene to CNTs

periodic boundary condition:

$$\Psi(z, \varphi) = \Psi(z, \varphi + 2\pi)$$

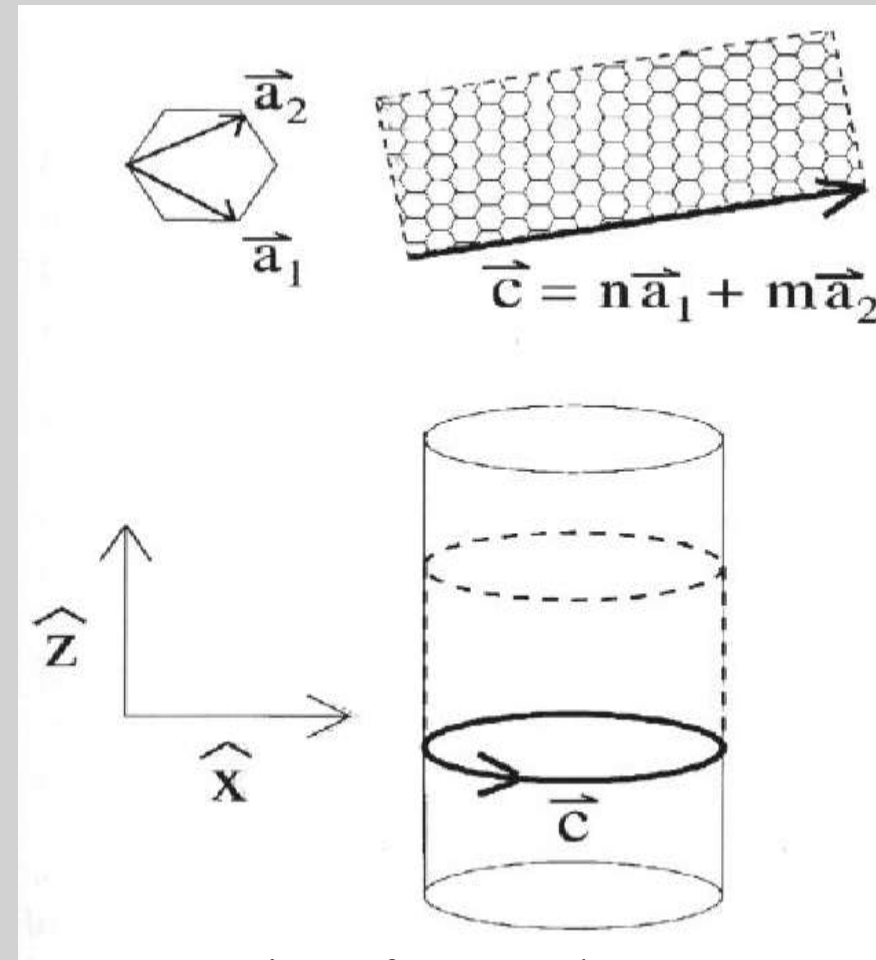
separation ansatz:

$$\Psi(z, \varphi) = \exp(i \cdot k_c \cdot \lambda_c(\varphi)) \cdot \chi(z)$$

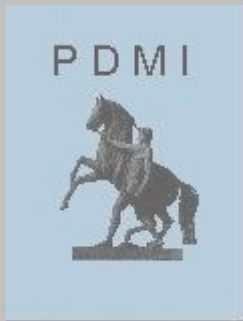
$$\text{with: } \vec{\lambda}_c(2\pi) = \vec{C}$$

$$\vec{k}_c \cdot \vec{C} = 2\pi \cdot p \quad p \in \mathbb{N}$$

→ line equation in  $k_x, k_y$ -  
coordinates



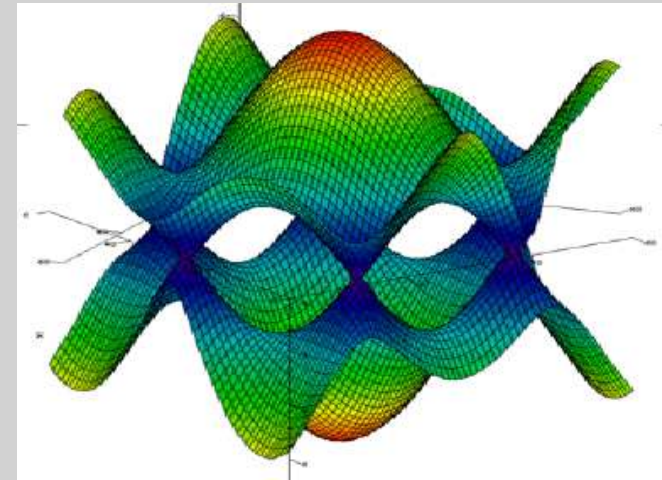
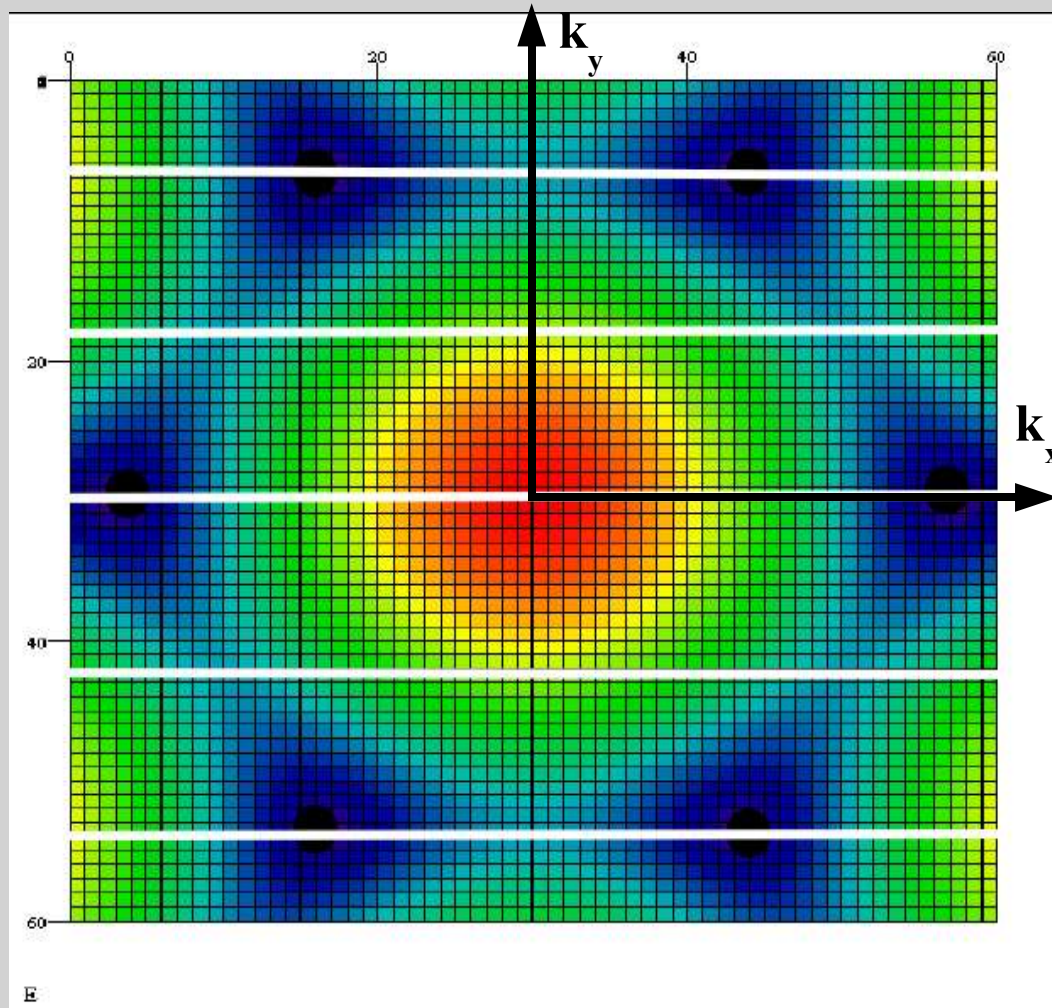
circumference vektor



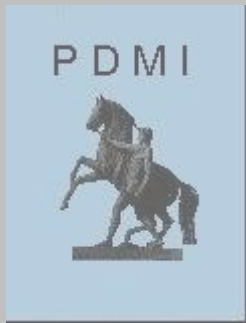


# Physics: k-vectors I

armchair nanotube (n,n):



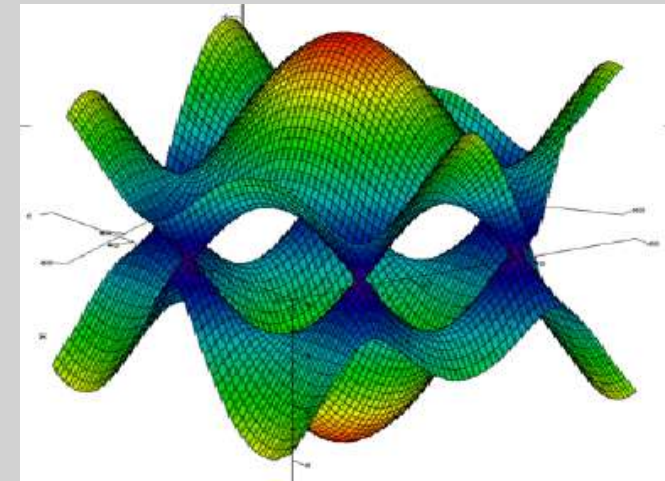
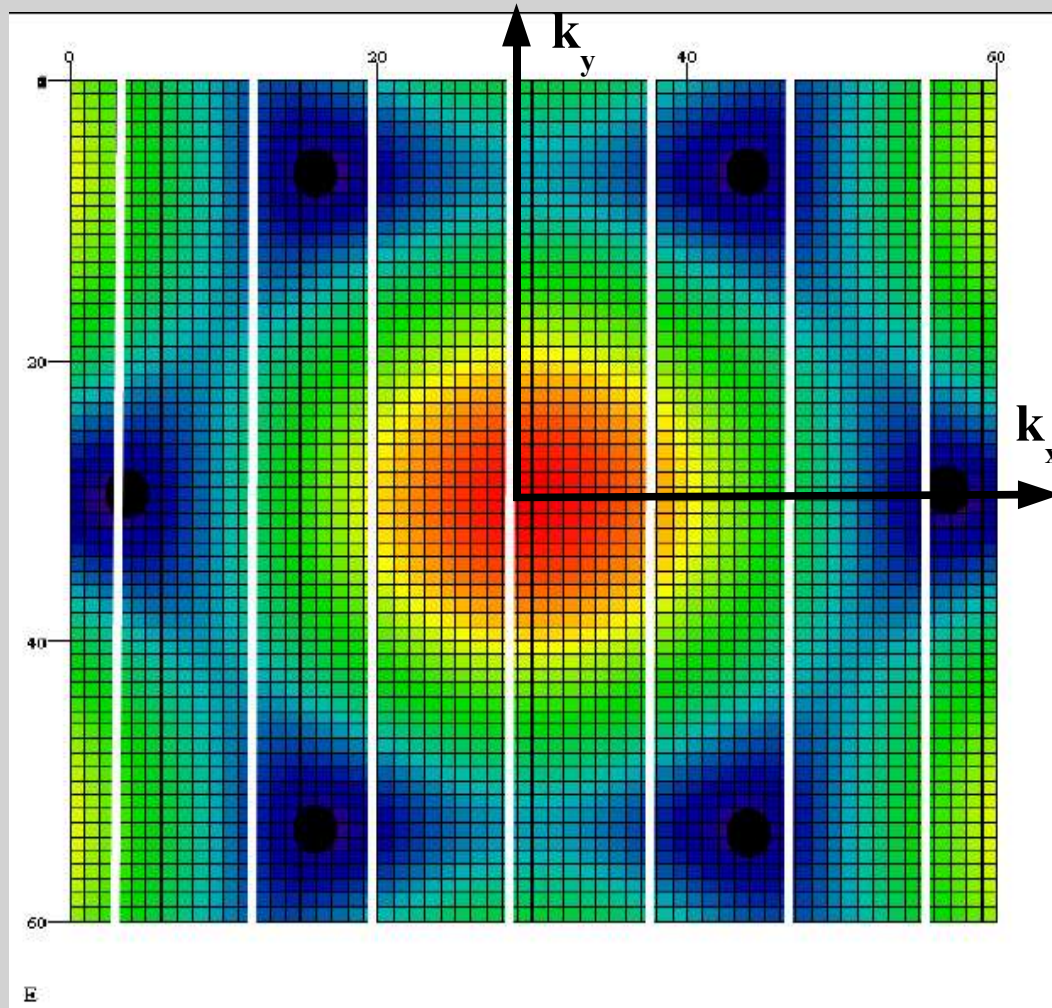
always metallic !!



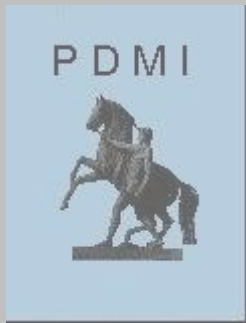


# Physics: k-vectors II

zigzag nanotube (n,0):

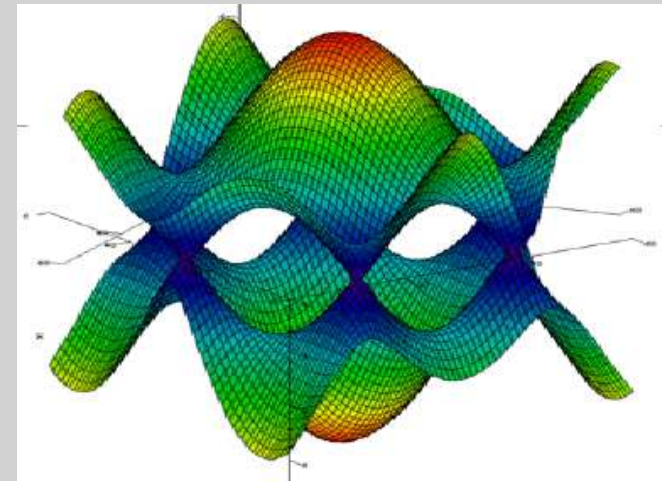
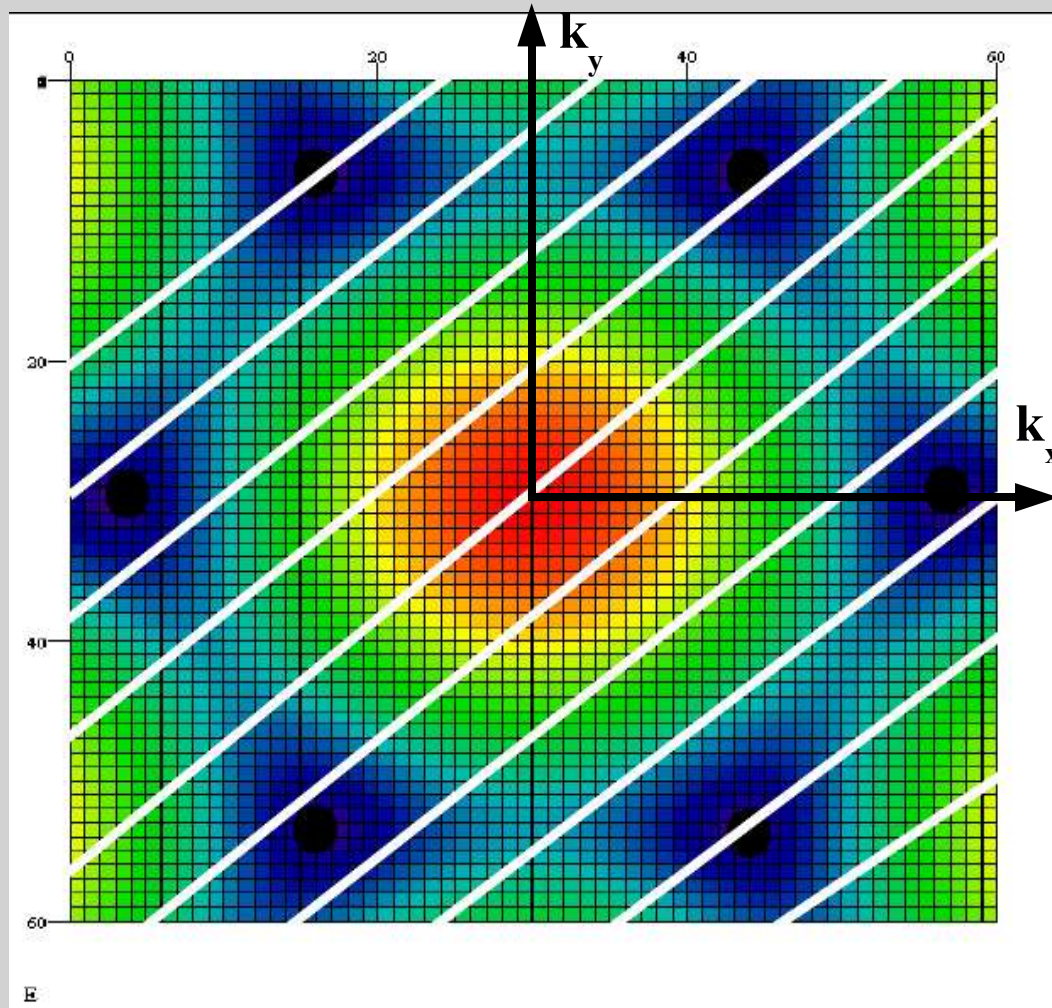


metallic only if  
 $n = 3i !!$

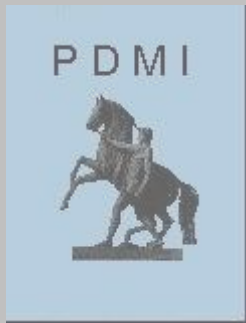


# Physics: k-vectors III

chiral nanotube (n,m):

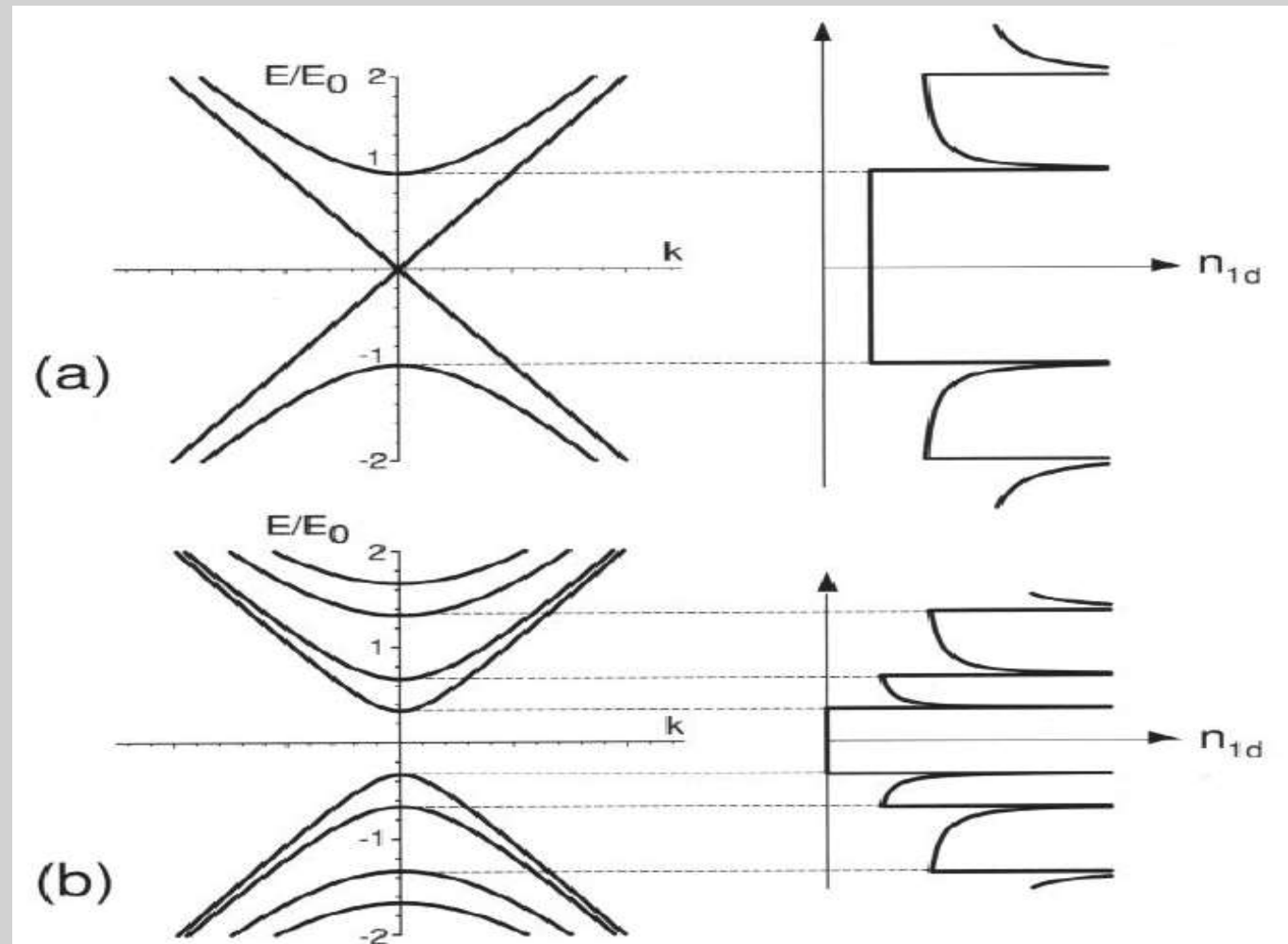
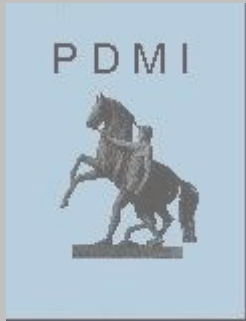


metallic only if  
 $m - n = 3i$  !!





# Physics: Bands and DOS

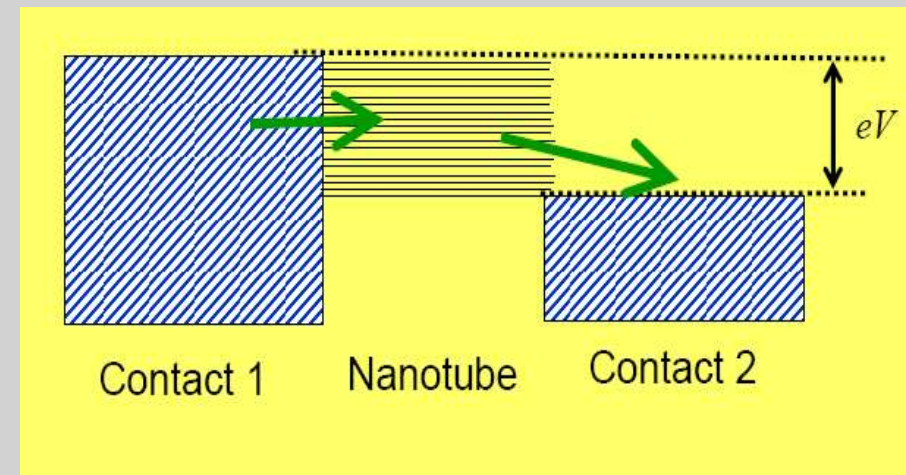
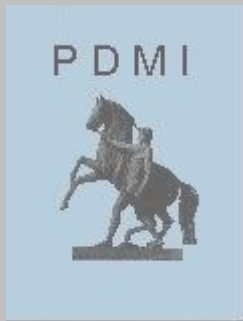


(a) metallic nanotube (linear dispersion)

(b) semiconducting CNT ( $E_g$  fewer than 1 eV)

# Physics: Transport Behavior I

- 1D – Transport
- ballistic (only elastic scattering)
- geometry independent conduction



Landauer formula:

$$G = \frac{4e^2}{h}$$

Transport through states [Csaba, TUM]

# Physics: Transport Behavior II

## Metallic CNT vs. Copper

*resistivity* [ $\Omega m$ ]:

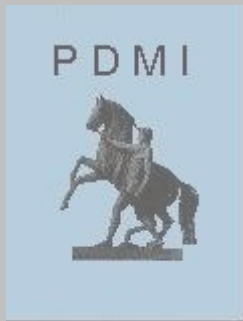
CNT	$2.55 \cdot 10^{-7}$
Cu	$1.7 \cdot 10^{-8}$

(CNT: 5nm diameter, 1 $\mu$ m long)

*max. current density* [ $A/mm^2$ ]:

CNT	$\approx 2.5 \cdot 10^7$
Cu	$\approx 10 \dots 10^2$

[Cornell University]



# Physics: Transport Behavior III

## Semiconducting CNT vs. Si

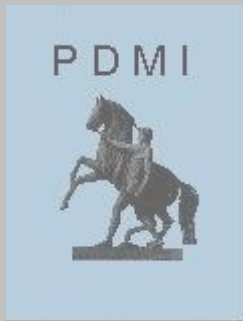


*intrinsic hole density* [ $\text{cm}^{-3}$ ]:

CNT	$\approx 10^{20}$
Si	$\approx 10^{10}$

[Rakitin et al., Brown University, RI]

(room temperature)



*hole mobility* [ $\text{cm}^2/\text{Vs}$ ]:

CNT	$\approx 10^3 \dots 10^4$
p-Si	$\approx 3 \cdot 10^3$

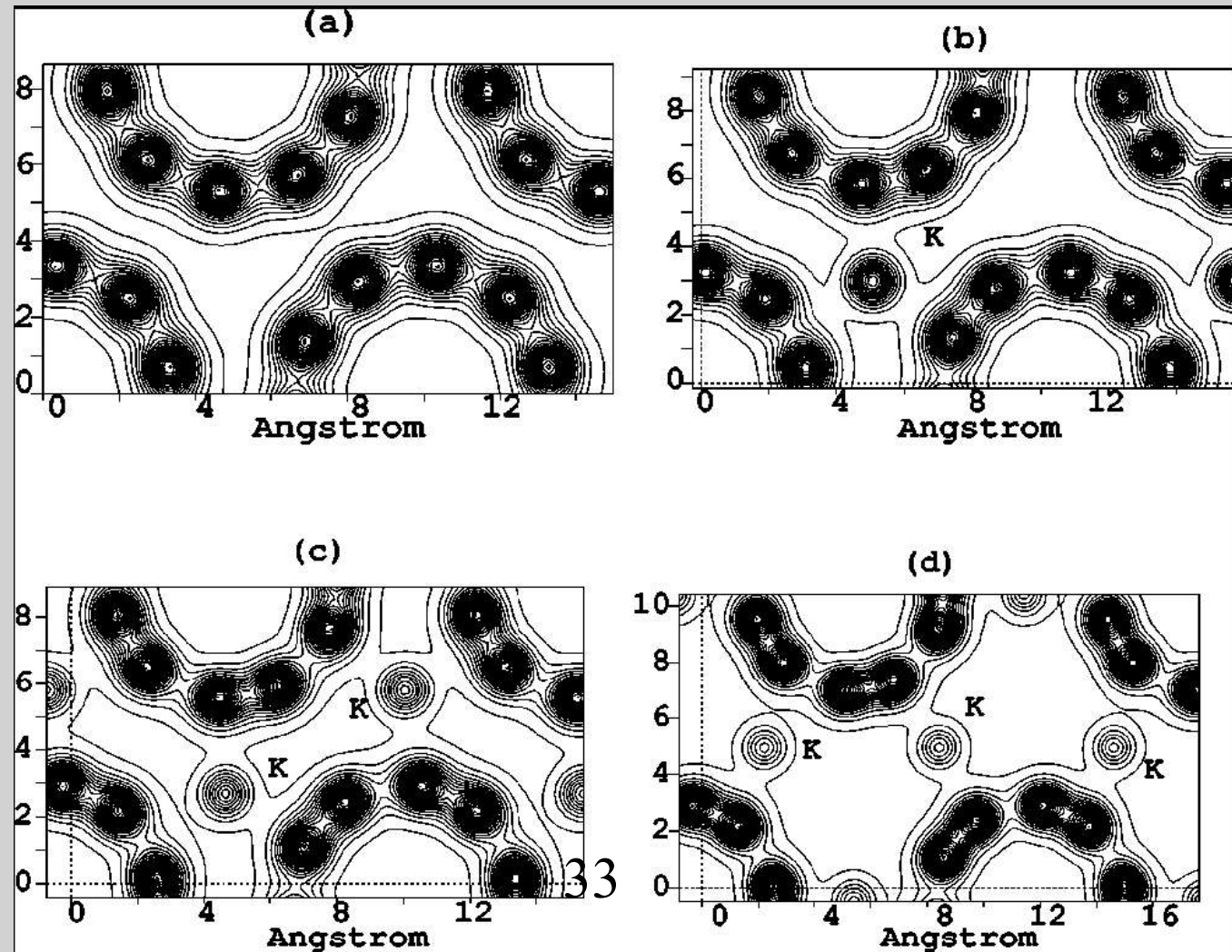
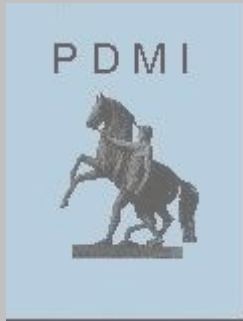
[MRS Bulletin (2004)]

( $N_A = 10^{16} \text{ cm}^{-3}$ )



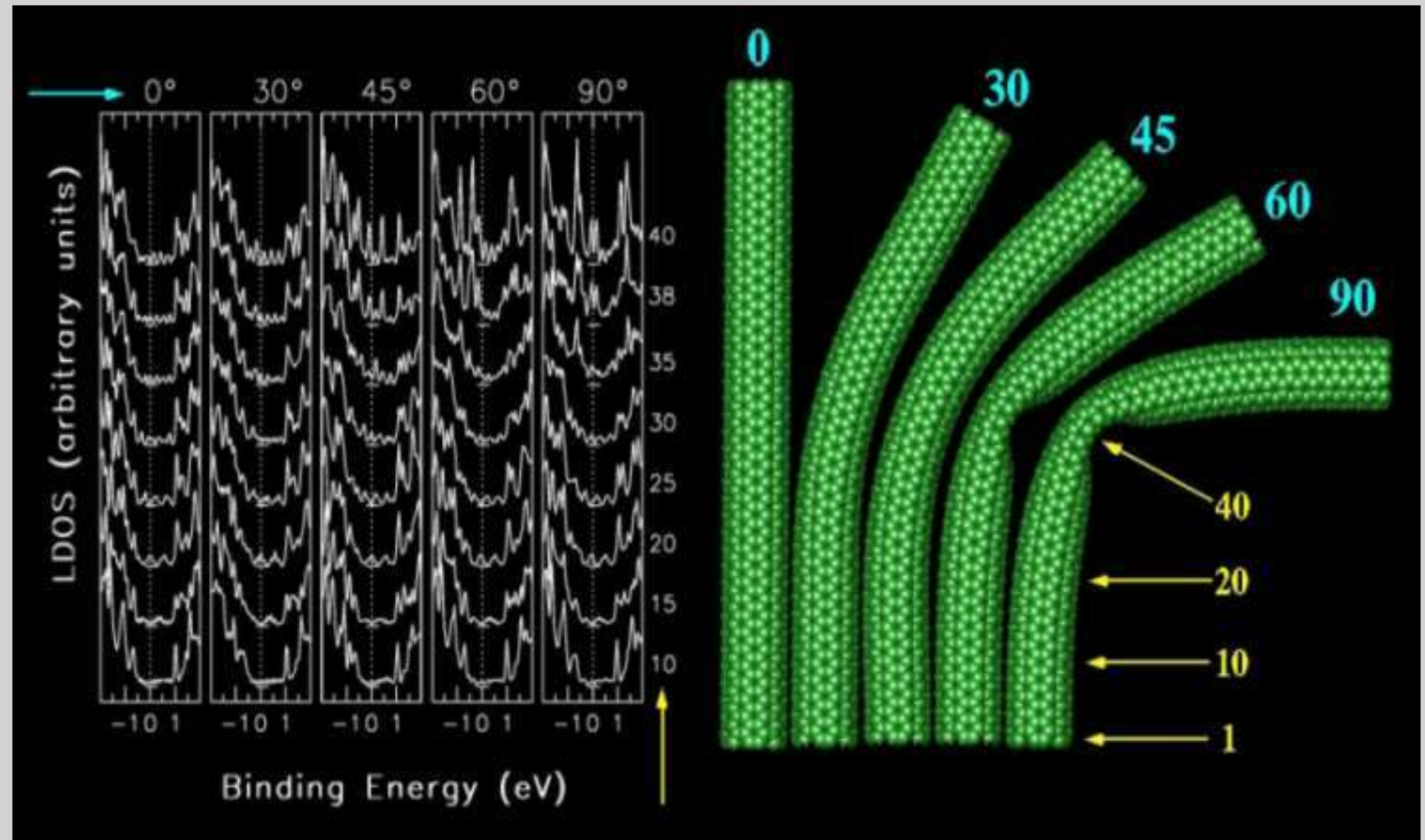
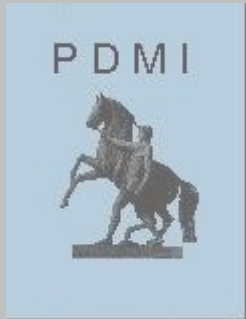


# Physics: Doping with Potassium



charge densities in increasingly doped CNT-bundles  
[Jo, Kim, Lee; Sungkyunkwan University, Korea]

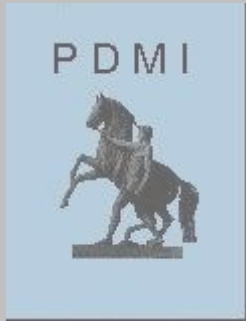
# Physics: LDOS vs. Bending



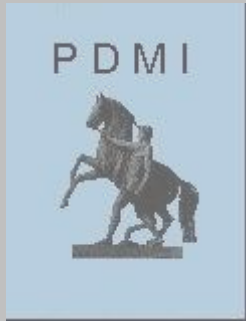
Simulation on bending effects [IBM]

# Outline

- Introduction
- Physical Properties
- **Manufacturing Techniques**
- Applications
- Outlook



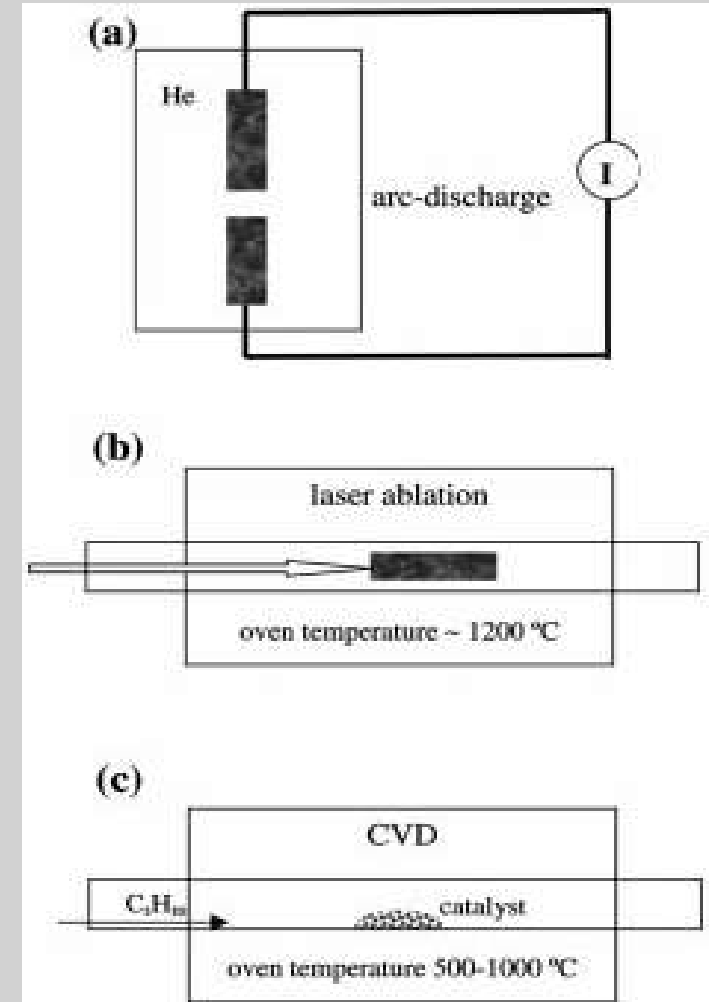
# Manufacturing: Overview



(a) arc discharge

(b) laser ablation

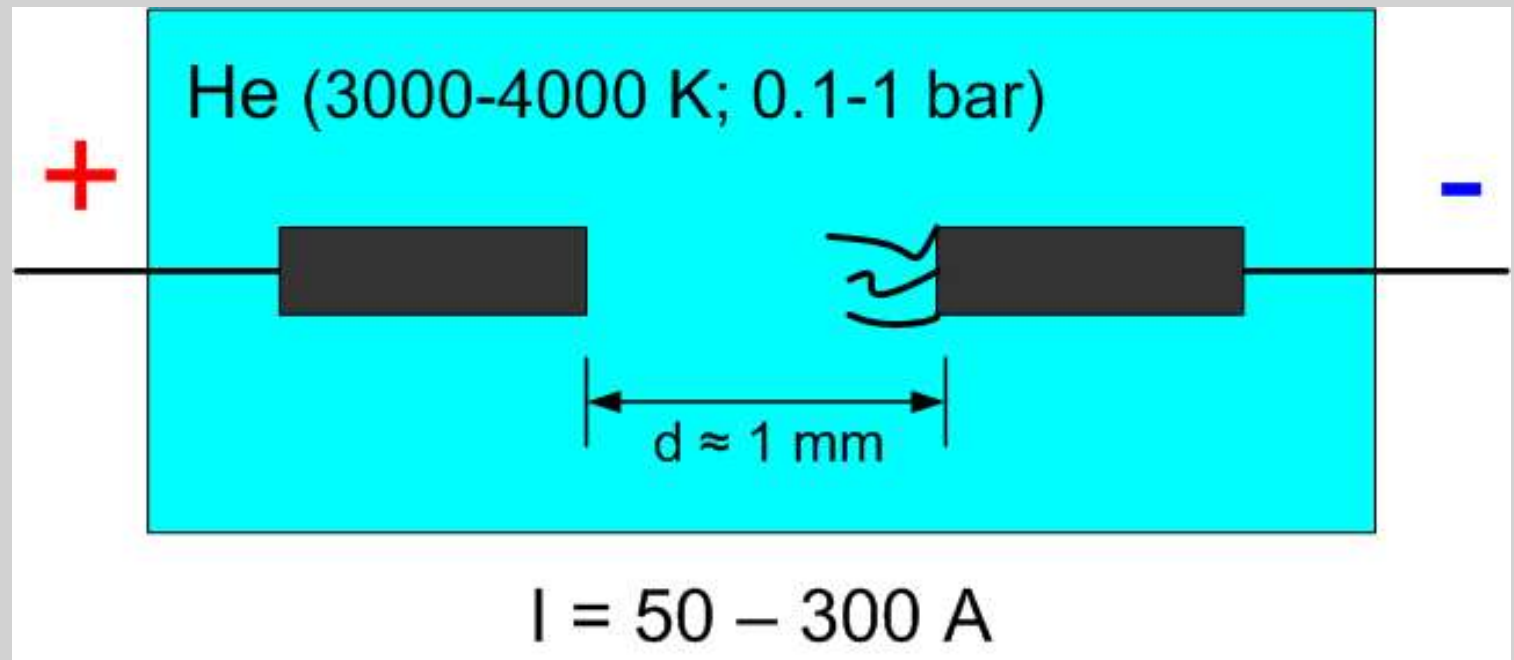
(c) CVD (chemical vapor deposition)



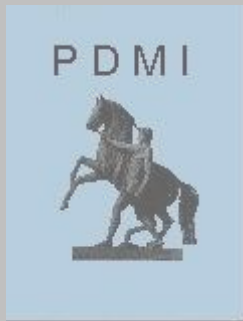
Schematic setups for nanotube growth

# Manufacturing: Arc Discharge

setup and parameters



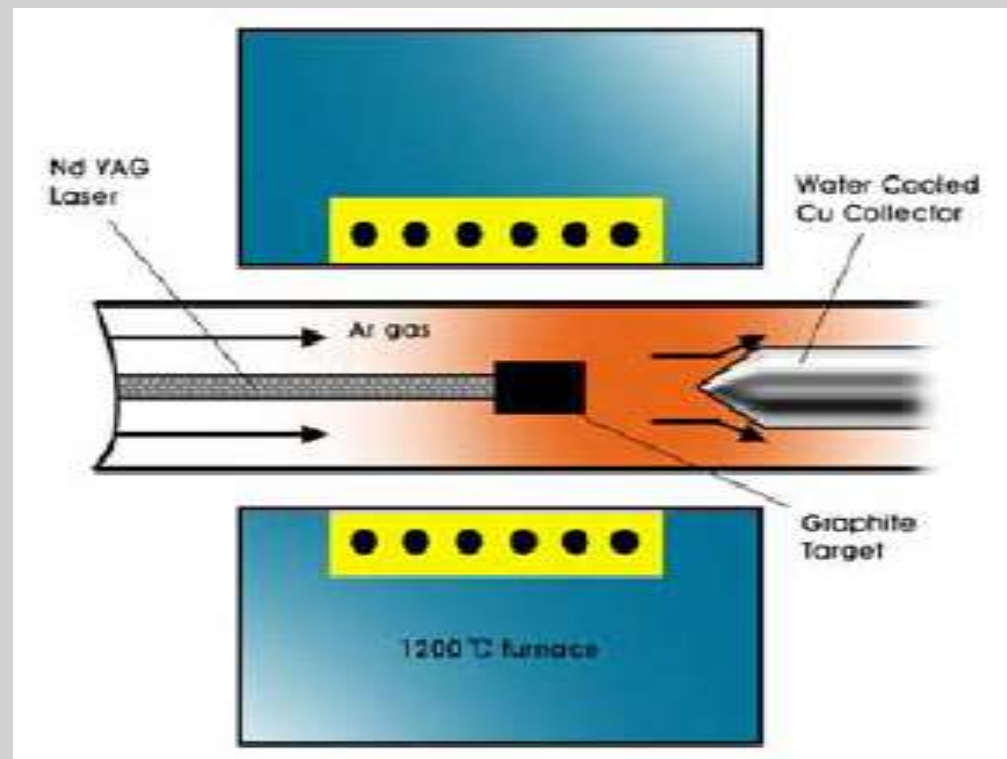
- high quality
- good yield → cheap
- MWNT and SWNT
- BUT: unclean (amorphous C)



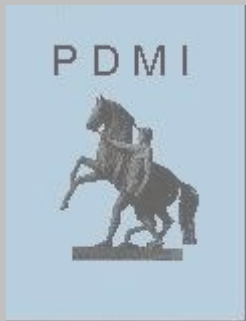


# Manufacturing: Laser Ablation

## setup and parameters



- good control
- no electric fields
- high yield of SWNT
- BUT: expensive

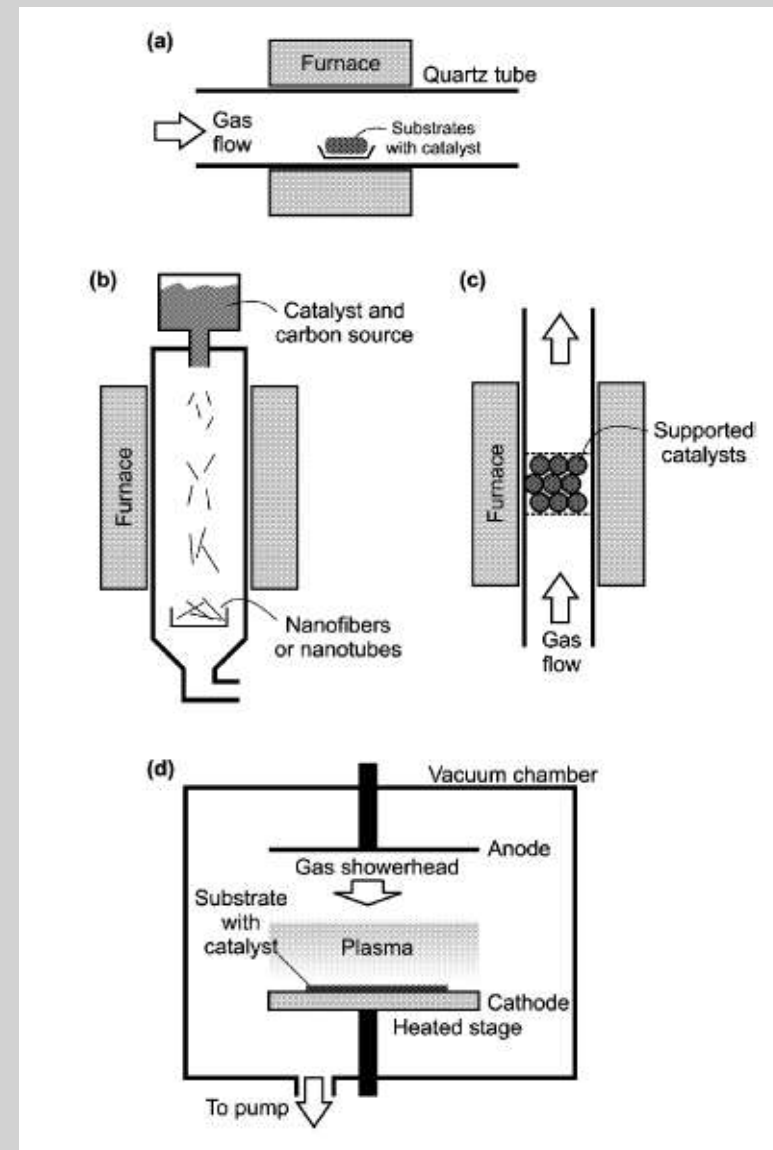
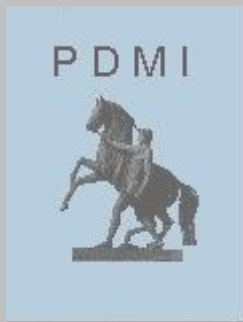




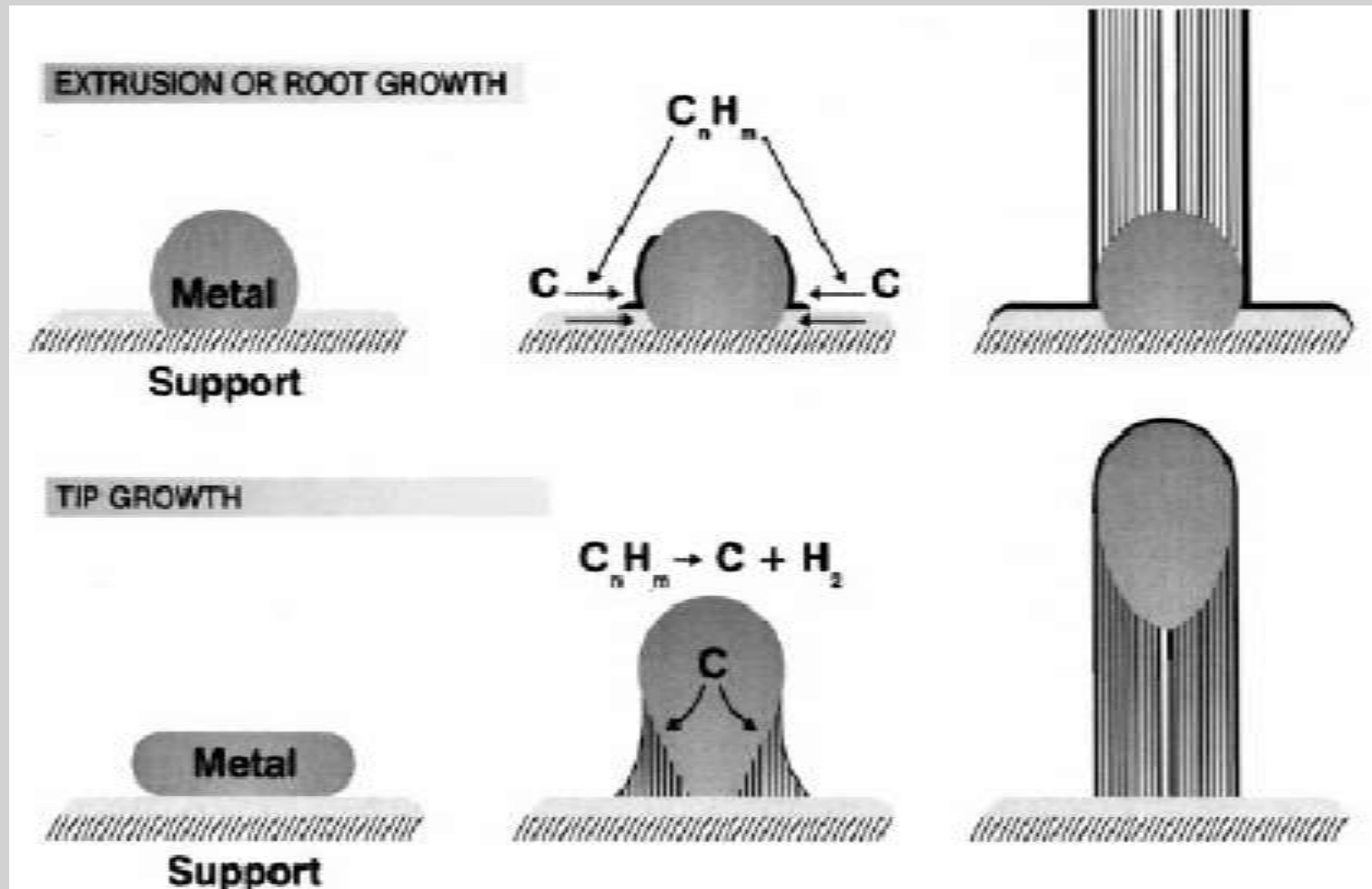
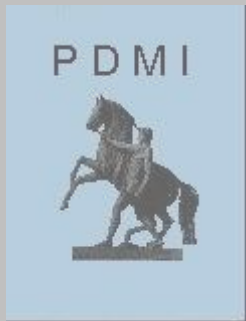
# Manufacturing: CVD I

variety of setups  
(Univ. of Cambridge, UK)

- horizontal (most common)
- vertical (mass production)
- plasma enhanced (PECVD)



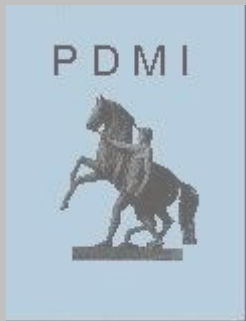
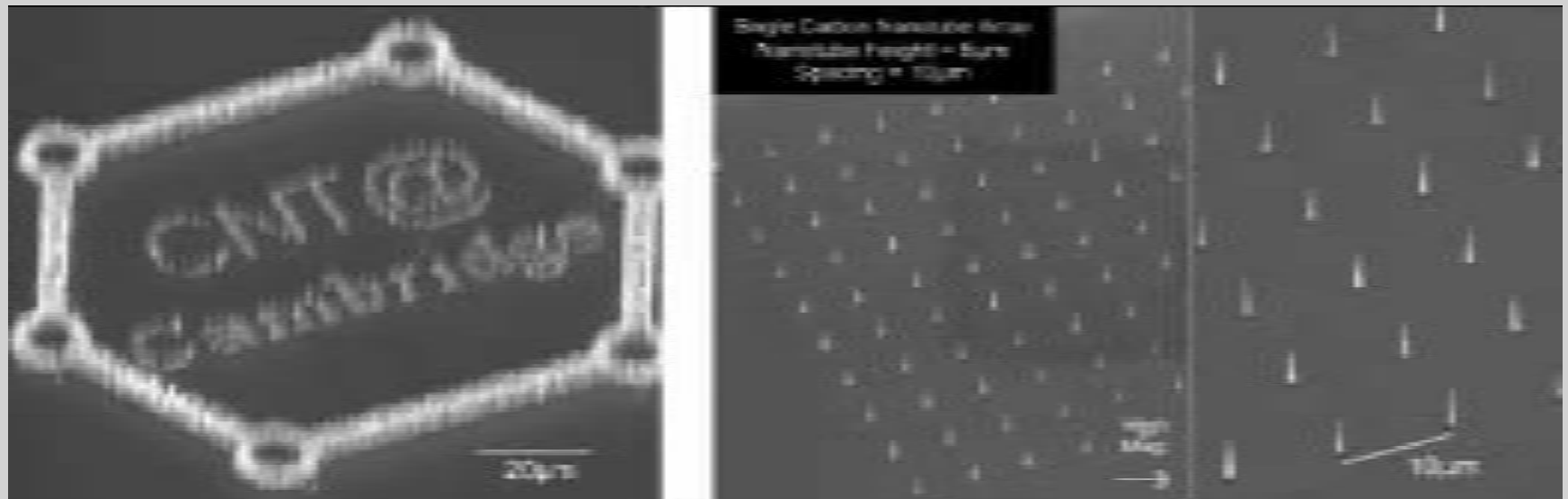
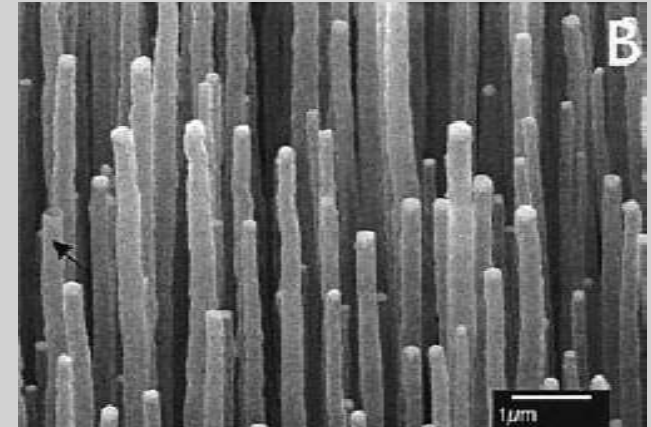
# Manufacturing: CVD II



tip- and base-growth in the presence of catalyst (Fe, Co, Ni)

# Manufacturing: CVD III

- SWNTs and MWNTs
- patterned growth
- aligned CNTs
- batch process → cheap and fast

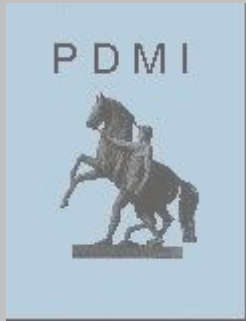


# Manufacturing: Summary

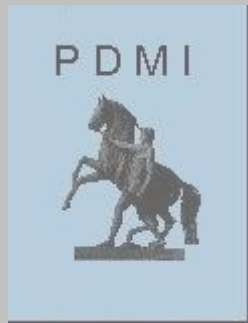


## Techniques differ in:

- Types of Nanotubes
- Catalyst used
- Yield
- Purity



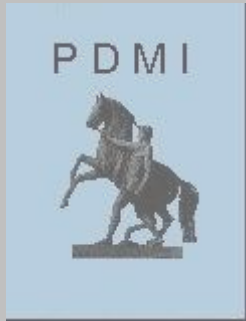
# Manufacturing: Purification



- thermal oxidation
- annealing
- micro filtration
- magnetic separation (catalyst)
- selective functionalisation

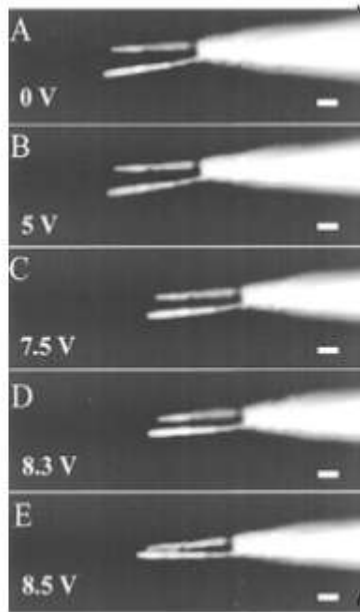
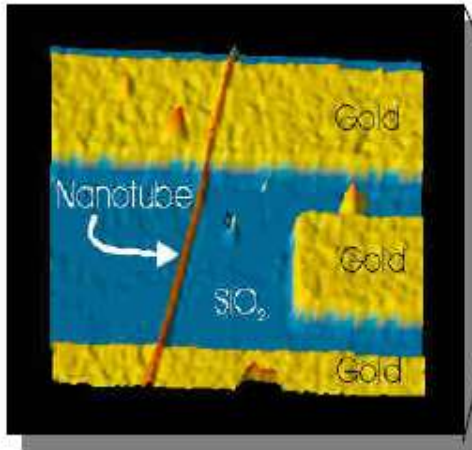
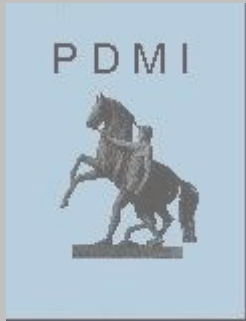
# Outline

- Introduction
- Physical Properties
- Manufacturing Techniques
- **Applications**
- Outlook

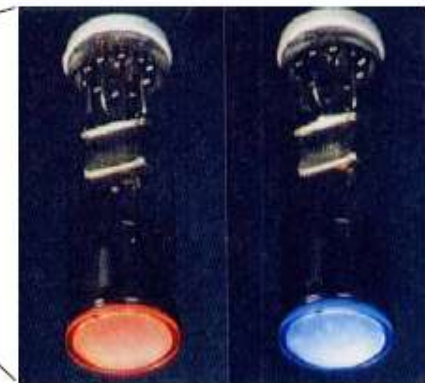
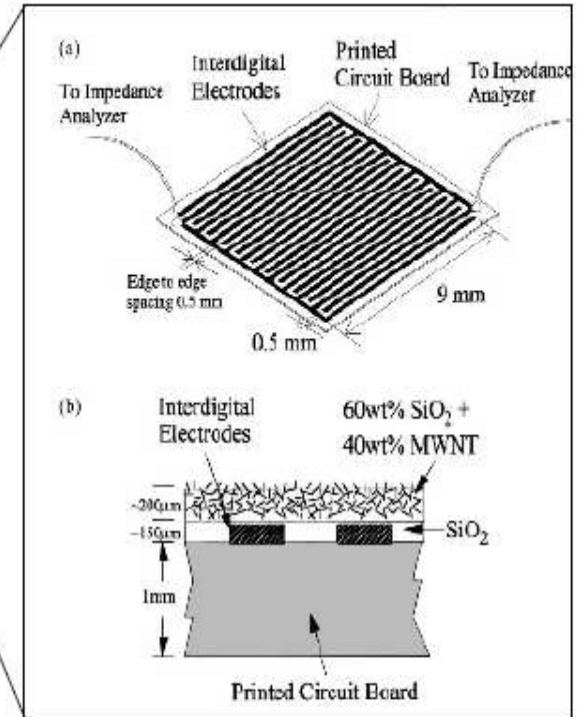




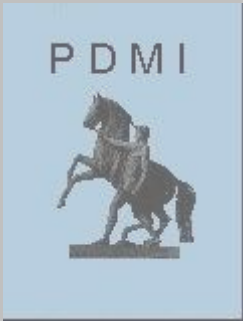
# Applications: Overview (Prof. Lugli, TUM)



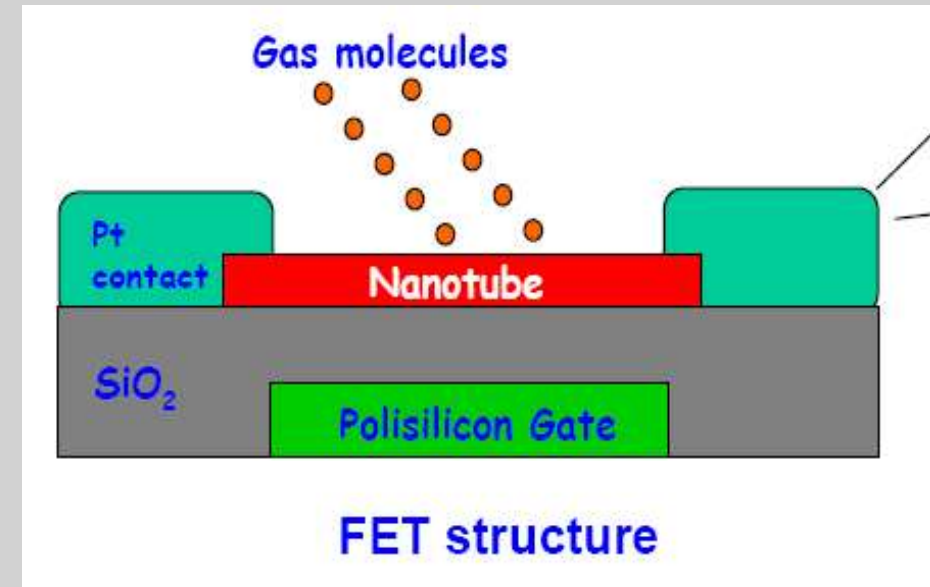
Field Effect Transistors  
Sensors and Actuators  
Interconnects  
Hydrogen storage  
Fuel cell components  
Reinforcing agents  
Molecular tweezers  
Field Emission



# Applications: Chemical Sensors I



- FET-structure
- semiconducting SWCNT
- depletion / accumulation of carriers

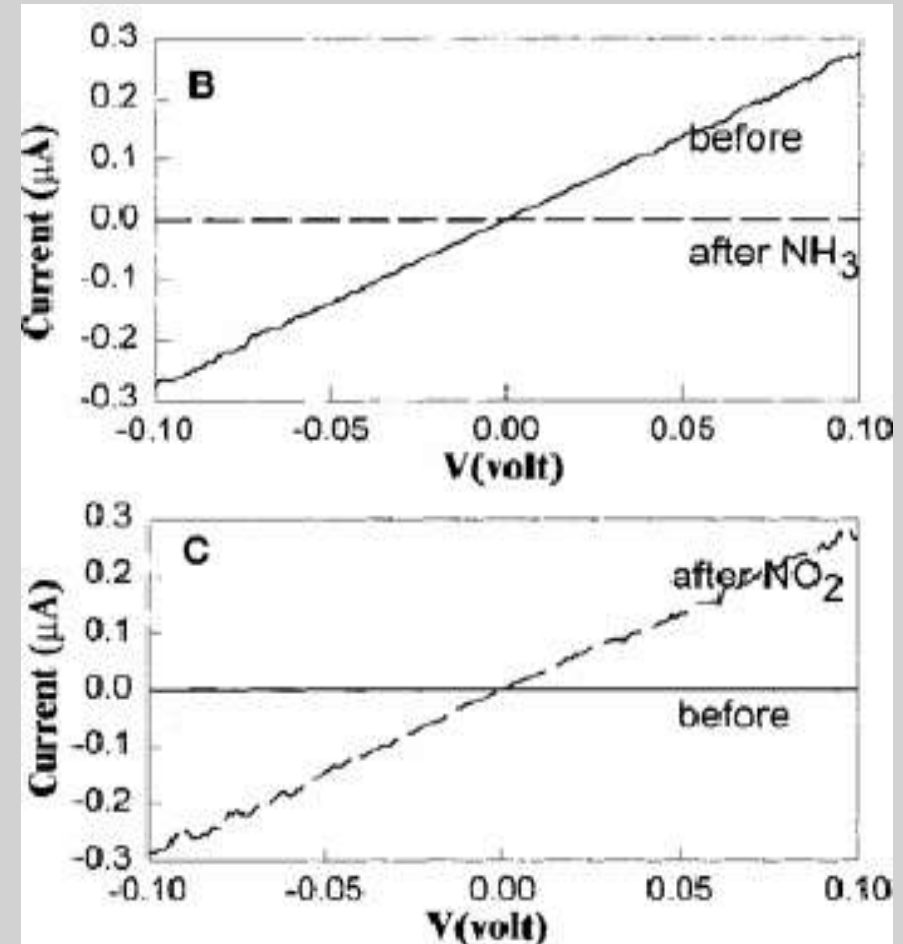
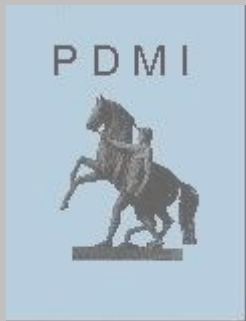


CNT based gas-sensor

# Applications: Chemical Sensors II

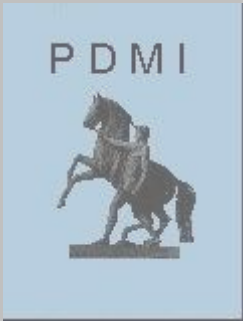


- $O_2$ ,  $NH_3$ ,  $NO_2$
- high sensitivity (ppm)
- medical and industrial applications

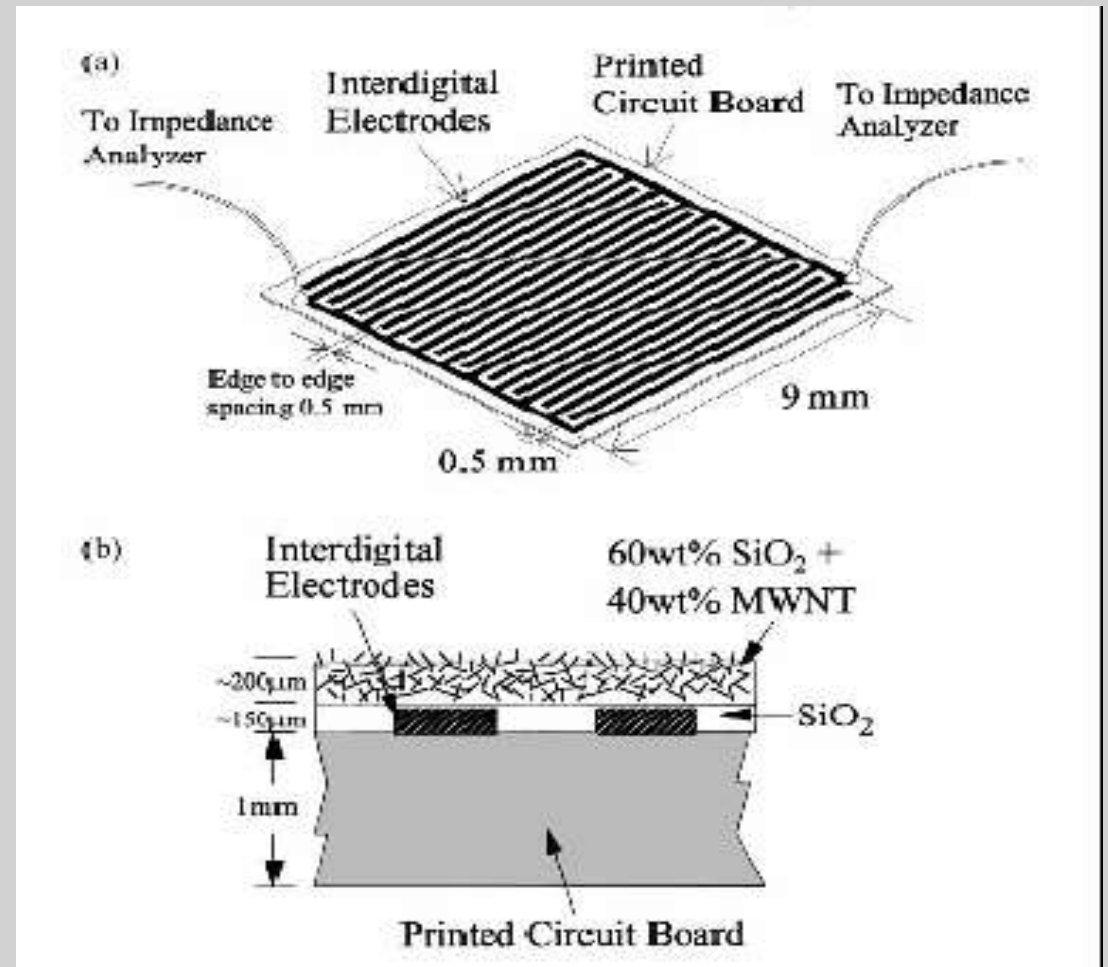


I-V-plots of gas sensors

# Applications: Chemical Sensors III



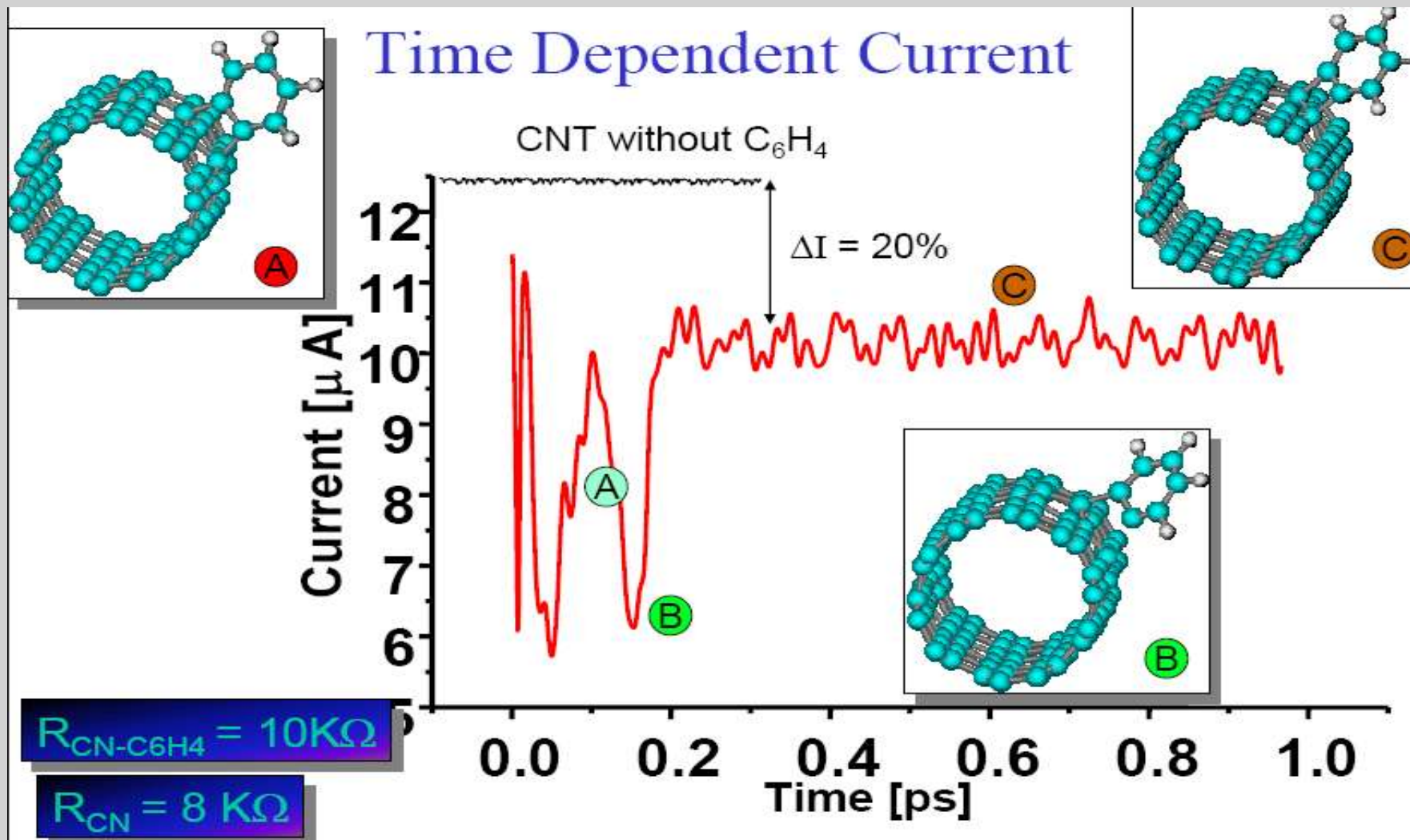
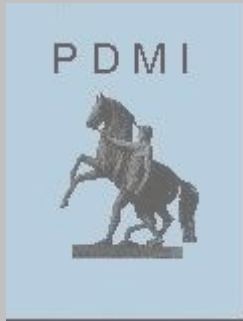
- interdigital structure
- MWNTs
- impedance measurement



MWNT gas sensor [Varghese, Sensors and Actuators (2001)]



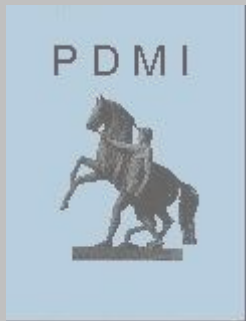
# Applications: Chemical Sensors IV



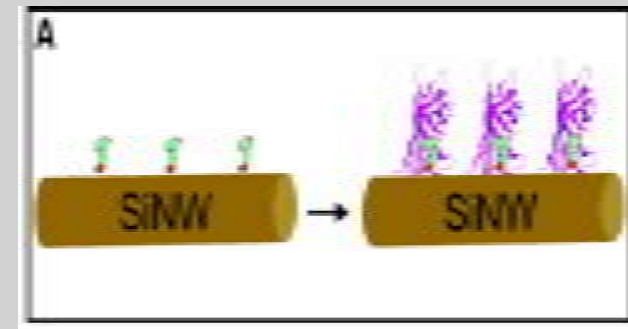
Molecular Dynamics simulation of CNT- $C_6H_4$  interaction [Lugli, TUM]



# Applications: Nanowire Biosensor

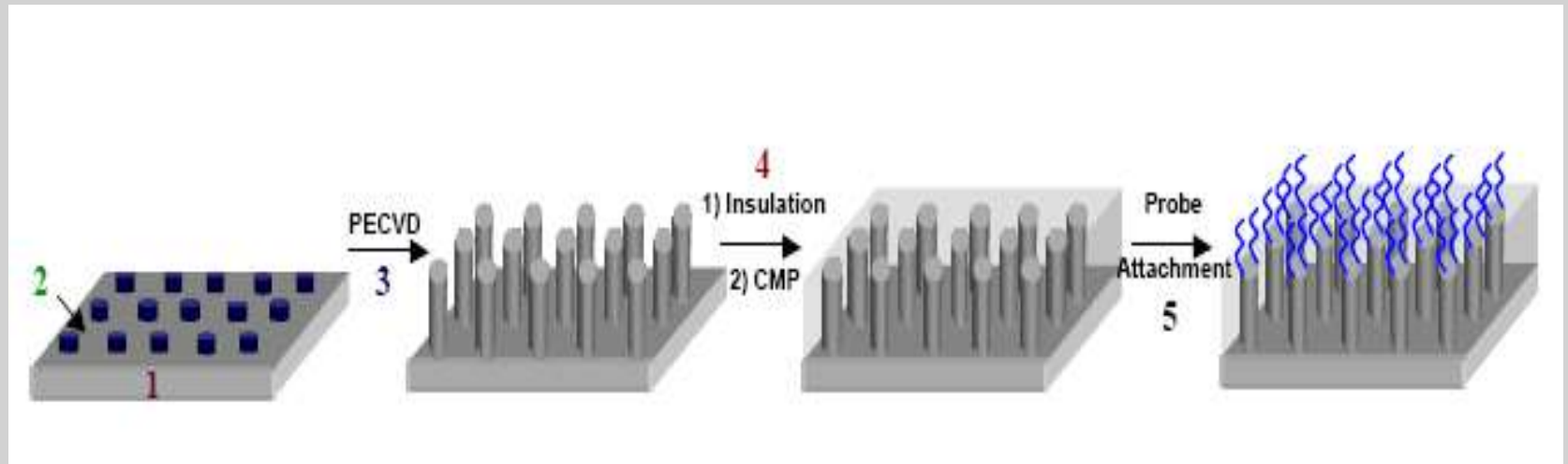
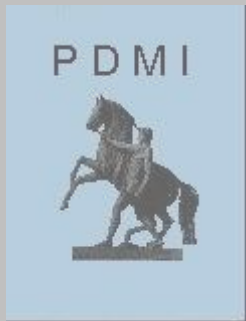


- principle as chemical sensors
- CNTs functionalized with Biotin
- electrochemical gating



Si nanowire sensor [Cui et al., Science (2001)]

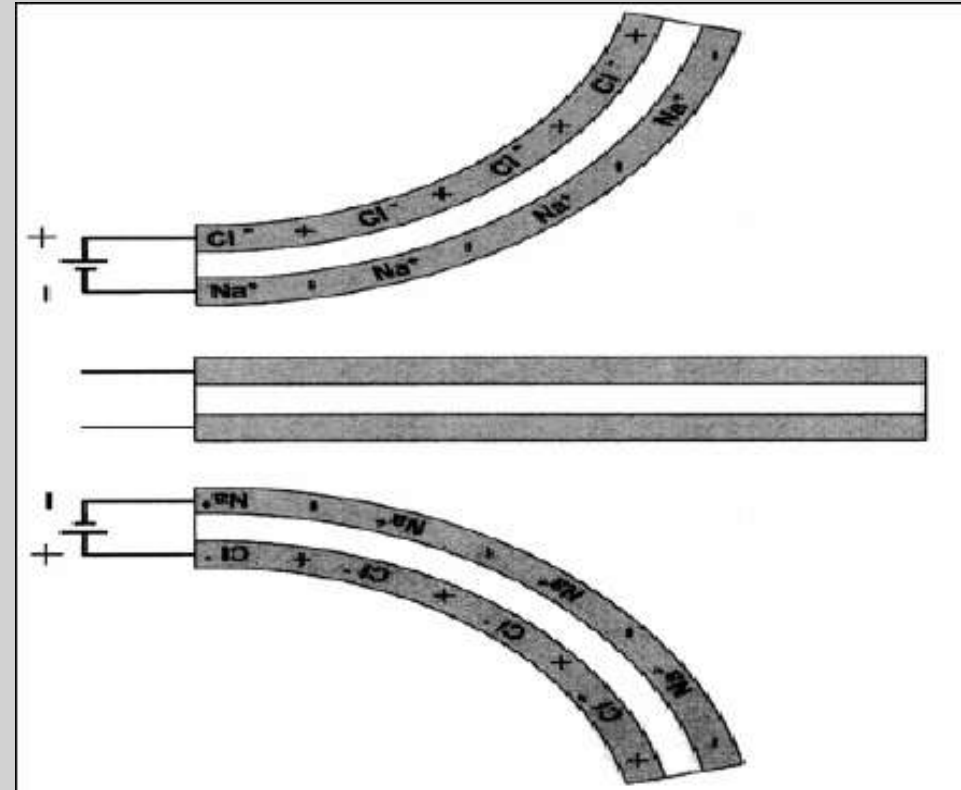
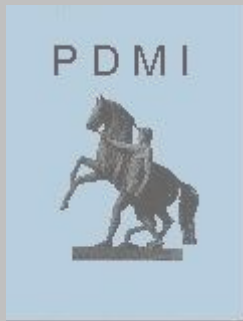
# Applications: CNT-DNA-Array



Nanotube-DNA-Chip [Cassell, NASA (2004)]

# Applications: Electromechanical actuator

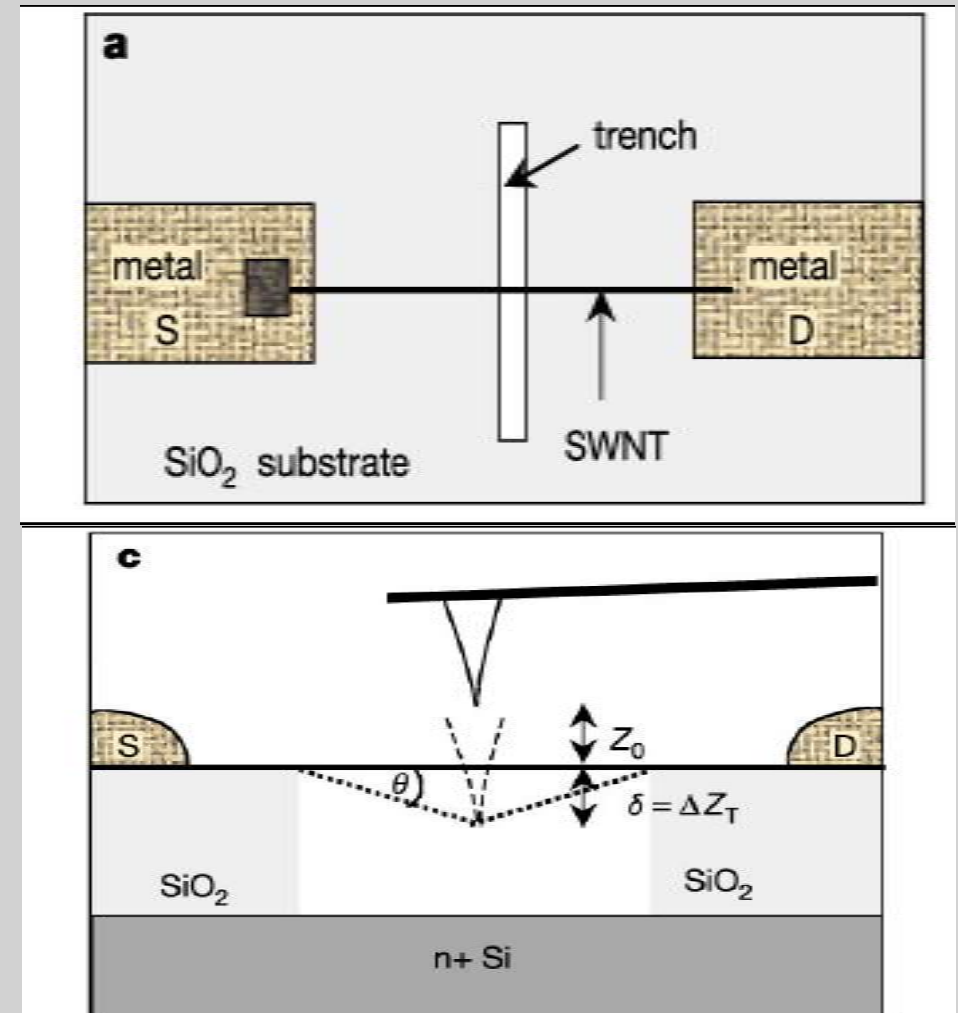
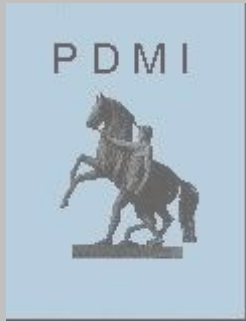
- CNTs in NaCl solution
- principle:
  - differential charging when voltage applied
  - covalent bonds changed
- operation:
  - deflection up to 1 cm
  - dynamic up to 15 Hz



nanotube cantilever [(Baughman et al.,  
Science (1999))]

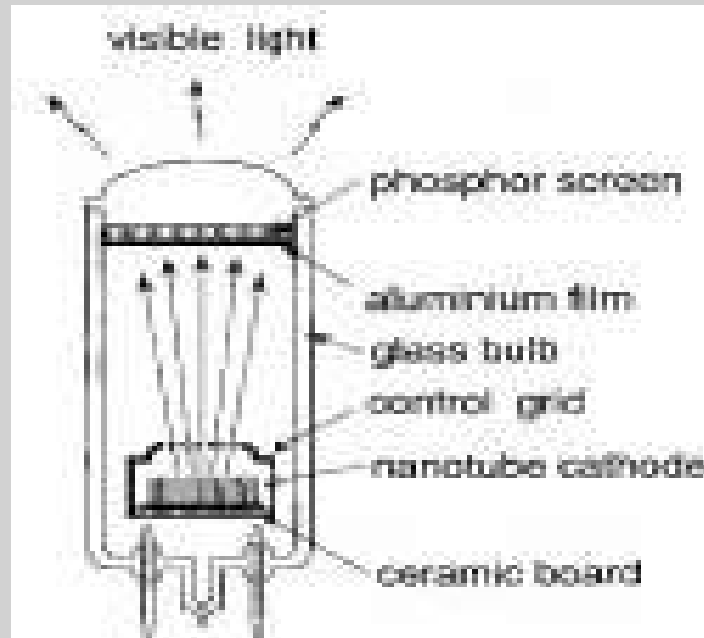
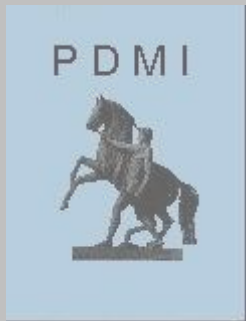
# Applications: Deformation Sensor

- CNT-bridge over trench
- deformation:
  - weaker  $\pi$  delocalisation
  - lower conductance

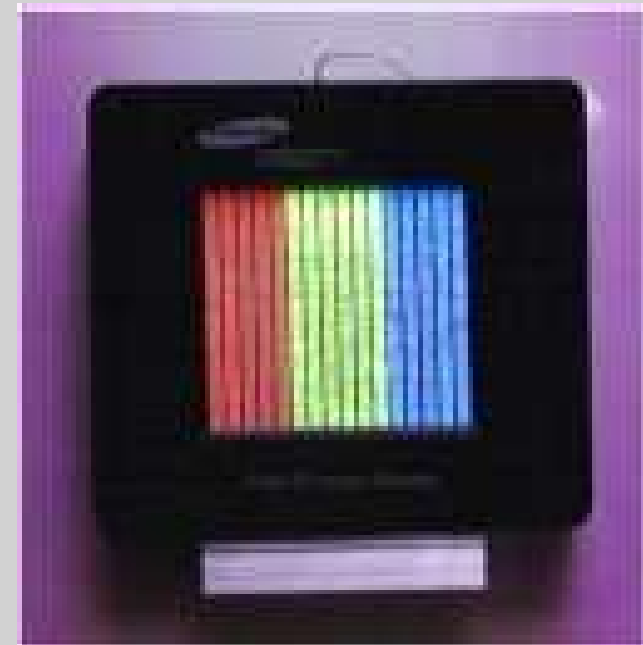


setup (a,c) and measurement response (b) of a CNT deformation sensor

# Applications: Field Emission



CNT - 'light bulb'



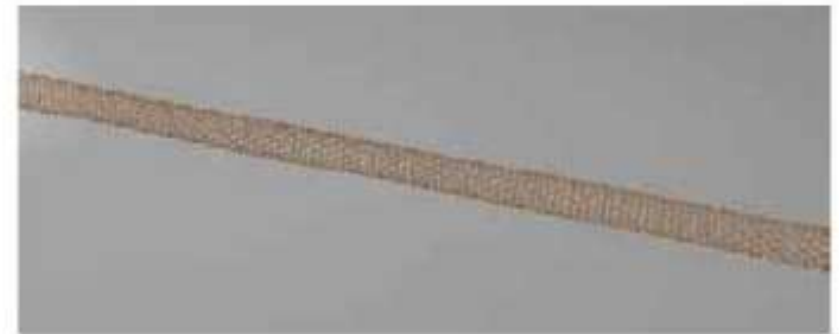
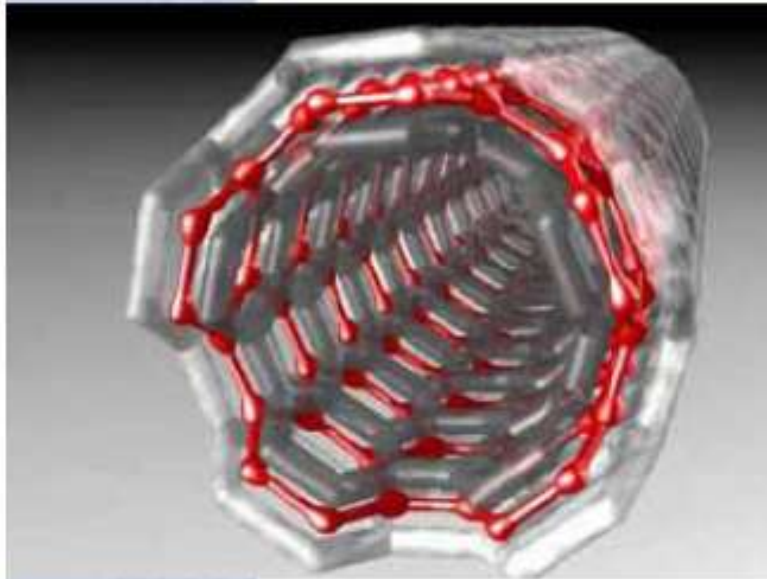
field emission display  
[Samsung]



# Applications: Interconnects

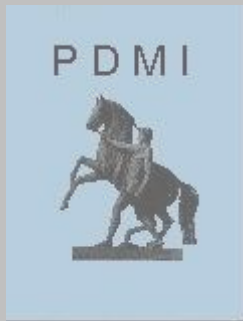


## Nanotubes – Interconnects of the Future?

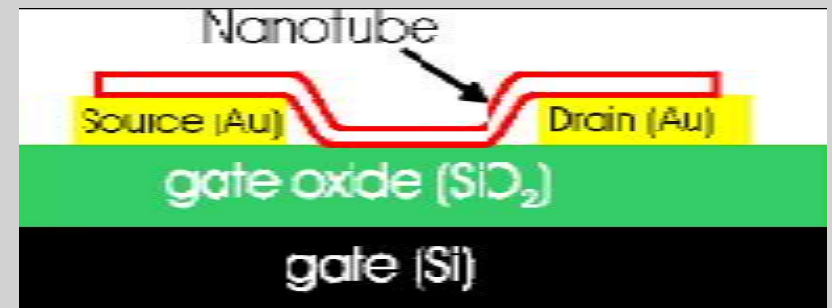
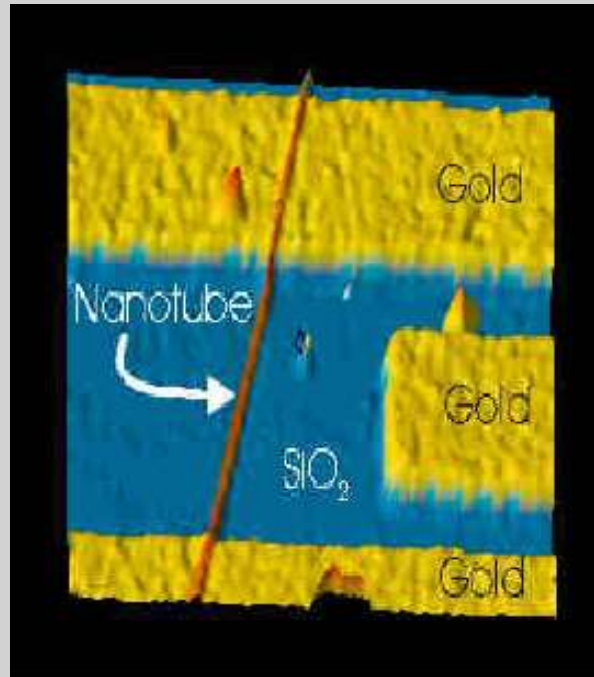
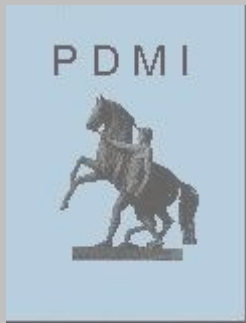


- ⇒ Ultra high current densities:  $10^{10} \text{ A/cm}^2$  (Copper  $10^7 \text{ A/cm}^2$ )
- ⇒ No electromigration
- ⇒ Low resistance due to ballistic transport (factor 15 compared to copper)
- ⇒ No diffusion barrier necessary

G.S. Düsberg, CPR NP  
305. Heraeus Seminar  
Nov. 2003



# Applications: CNT-MOSFET I

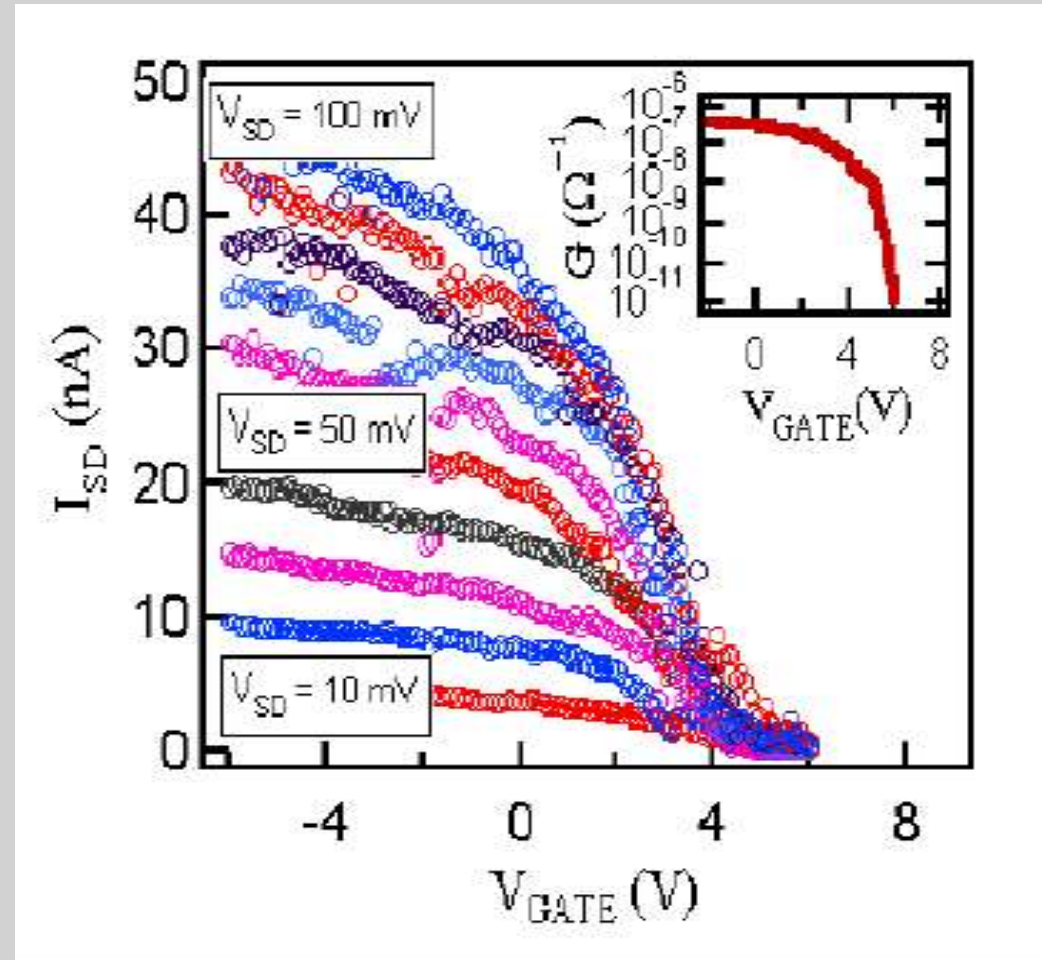
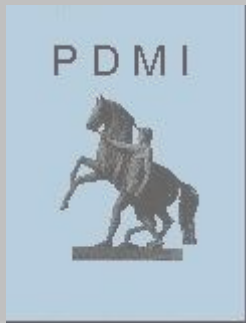


schematic and AFM picture of CNFET [IBM]

# Applications: $V_G$ - $I_{SD}$ -Diagram

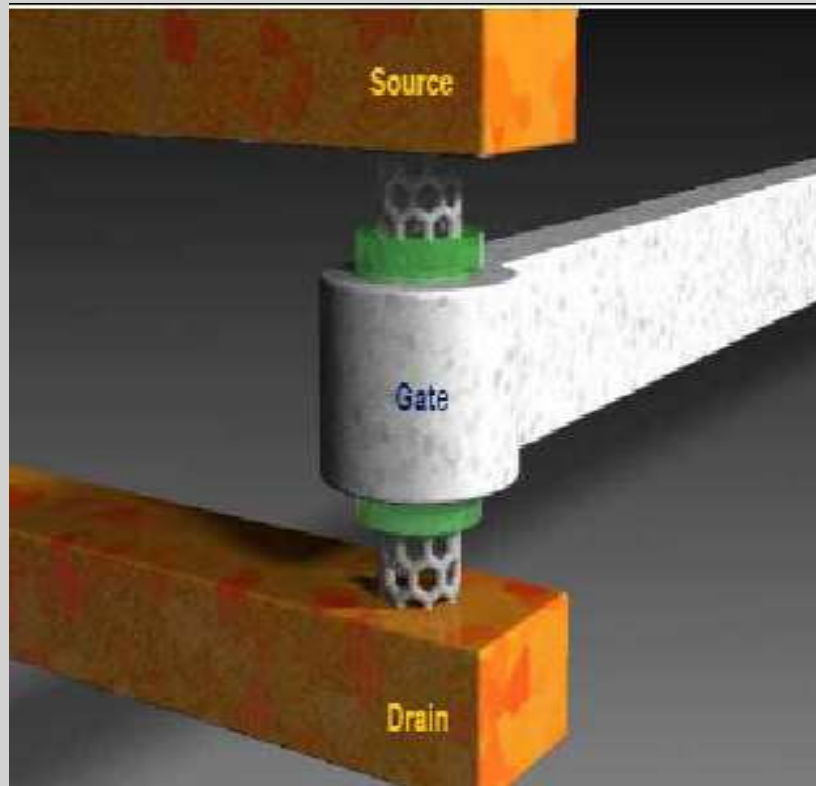
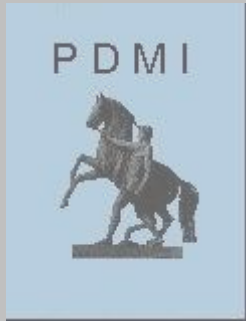


- intrinsically p-type
- low currents (nA)
- quite noisy
- CMOS compatible

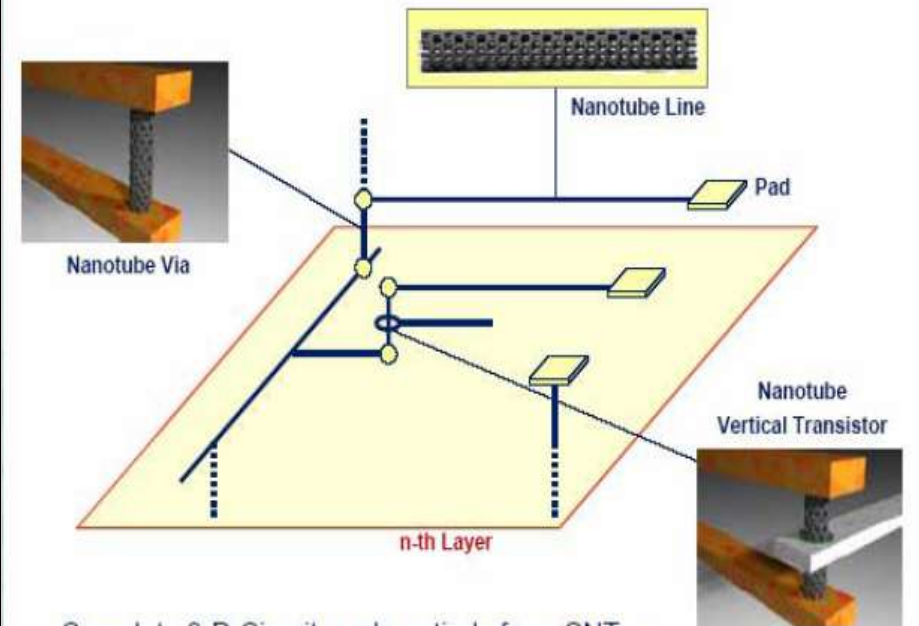


V-I-plot of CNFET [IBM]

# Applications: CNT-MOSFET II



## 3-Dimensional Concept

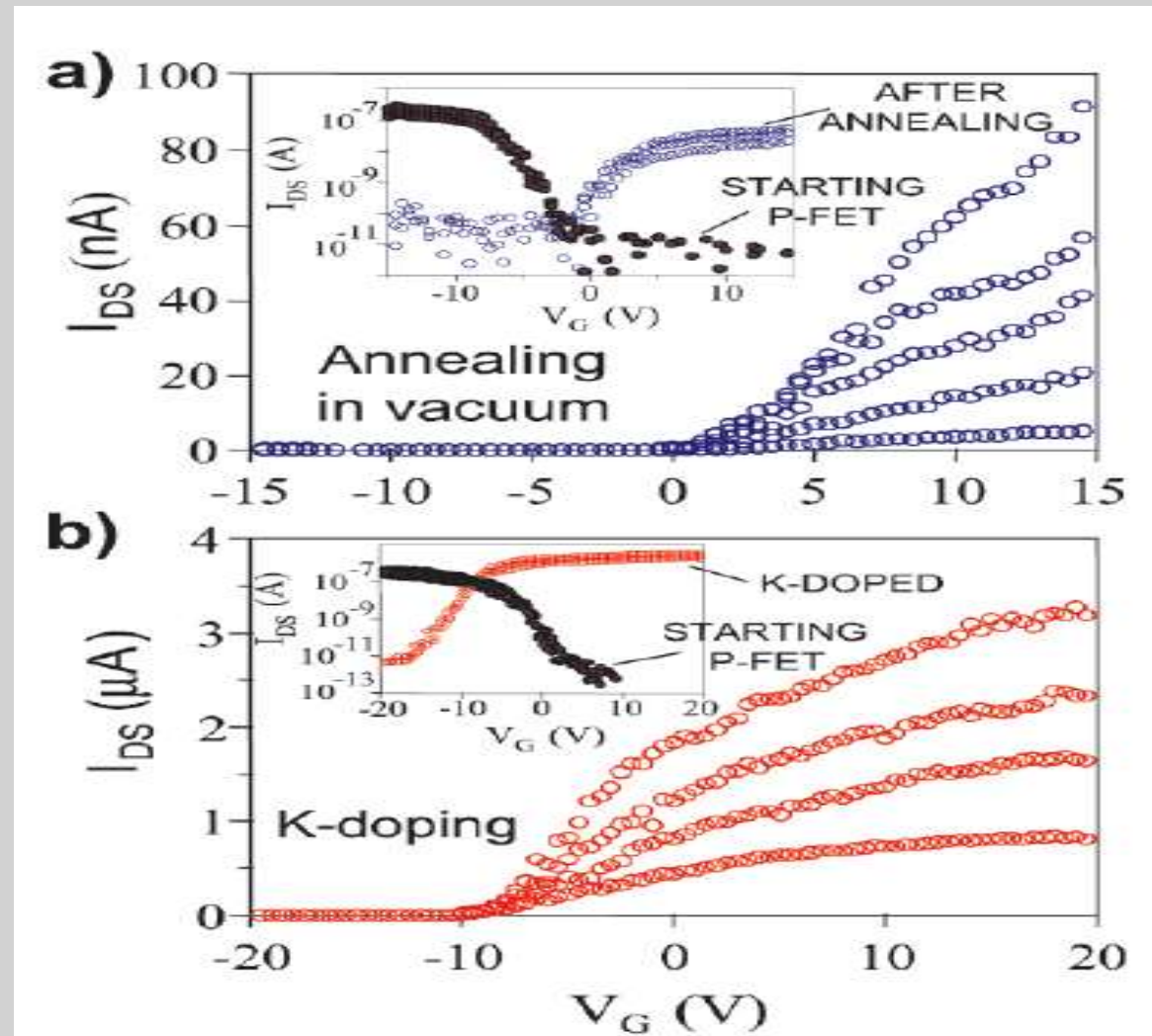


Complete 3-D Circuit made entirely from CNTs

vertical CNFET and circuit architecture [Infineon]



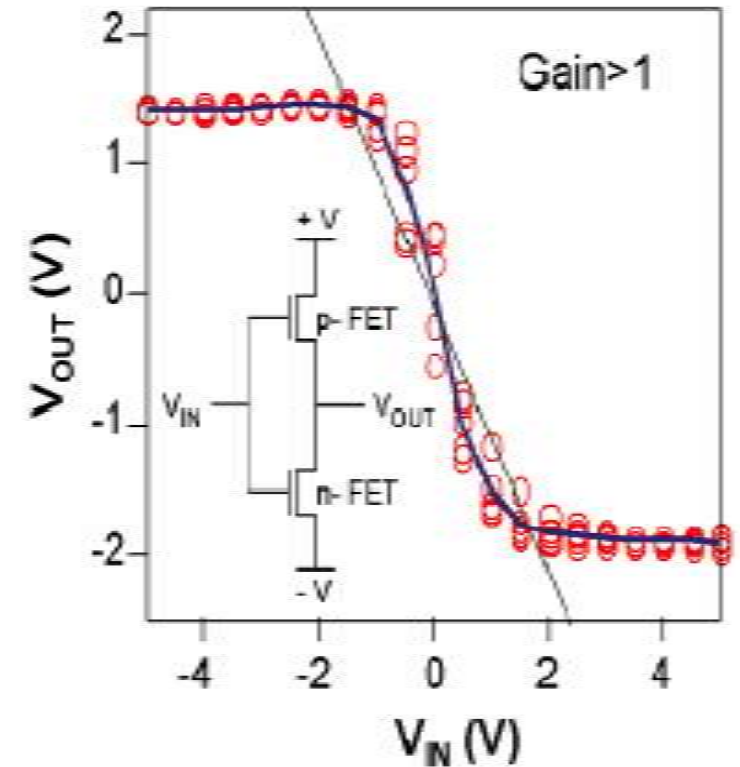
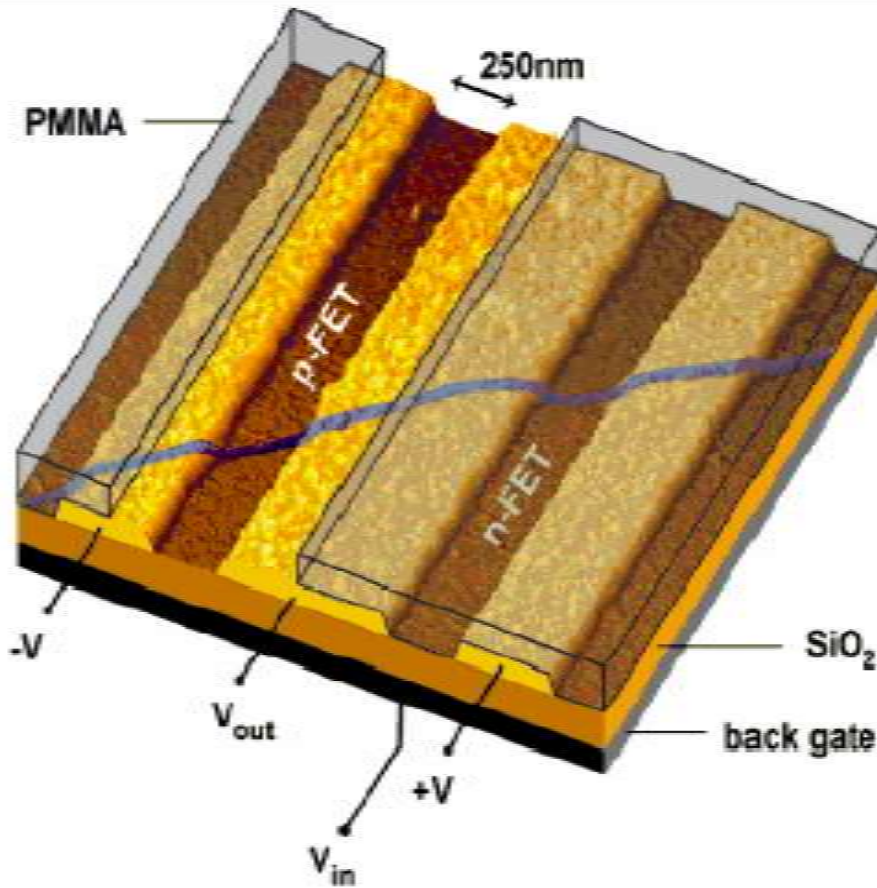
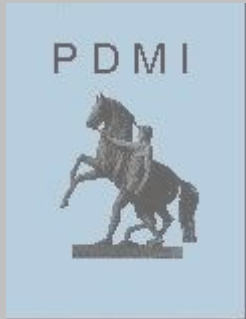
# Applications: n-Type CNTs



n-type CNTs by annealing (a) / K-doping (b) [IBM]



# Applications: CNT-Inverter

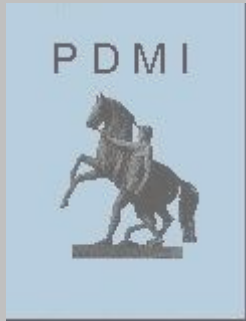


n-FET and p-FET are made from *same* nanotube

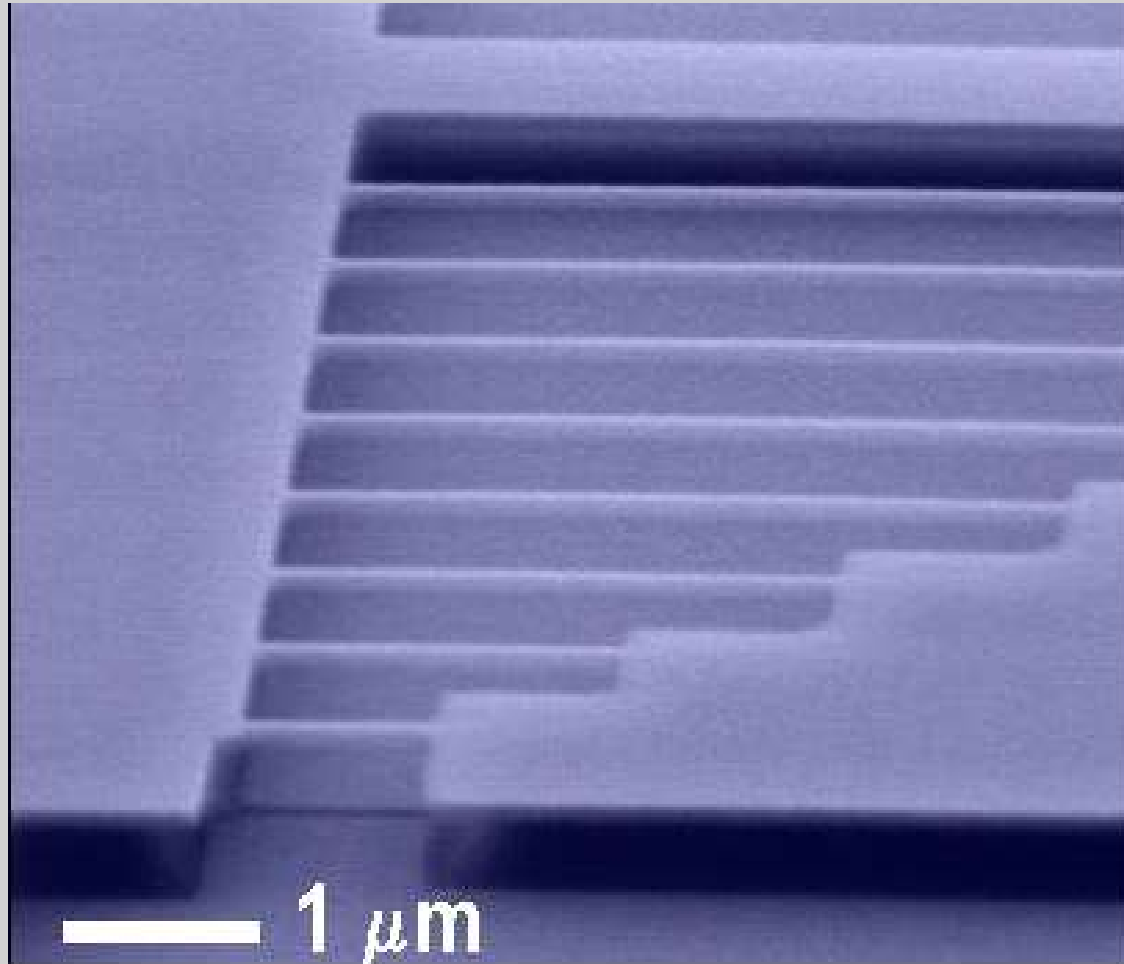
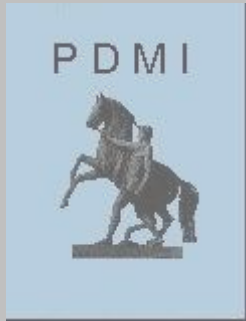
[IBM, 2001]

# Outline

- Introduction
- Physical Properties
- Manufacturing Techniques
- Applications
- **Outlook**



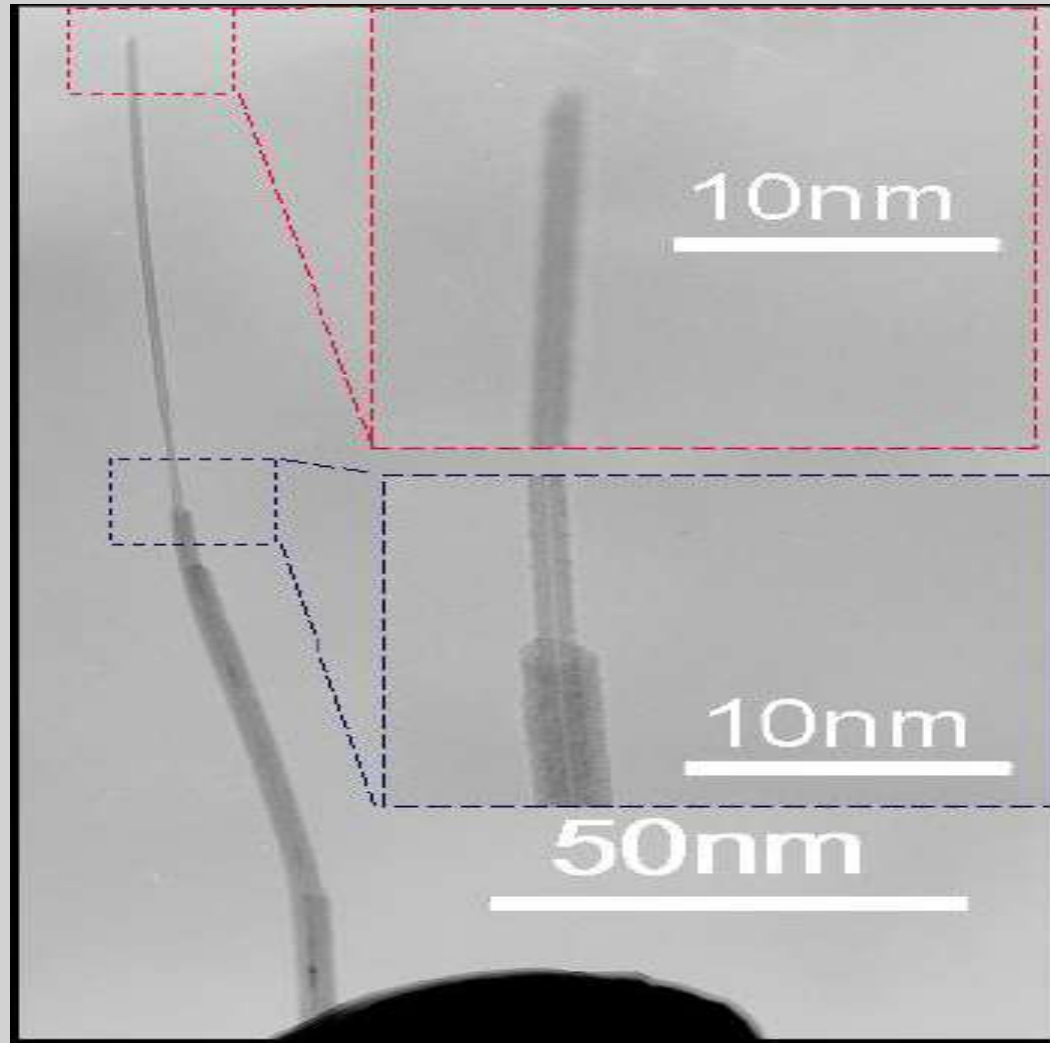
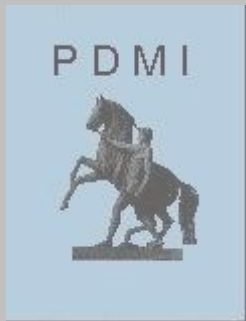
# Outlook: Nano-Resonators



Silicon resonators

CNT based  
NEMS ?

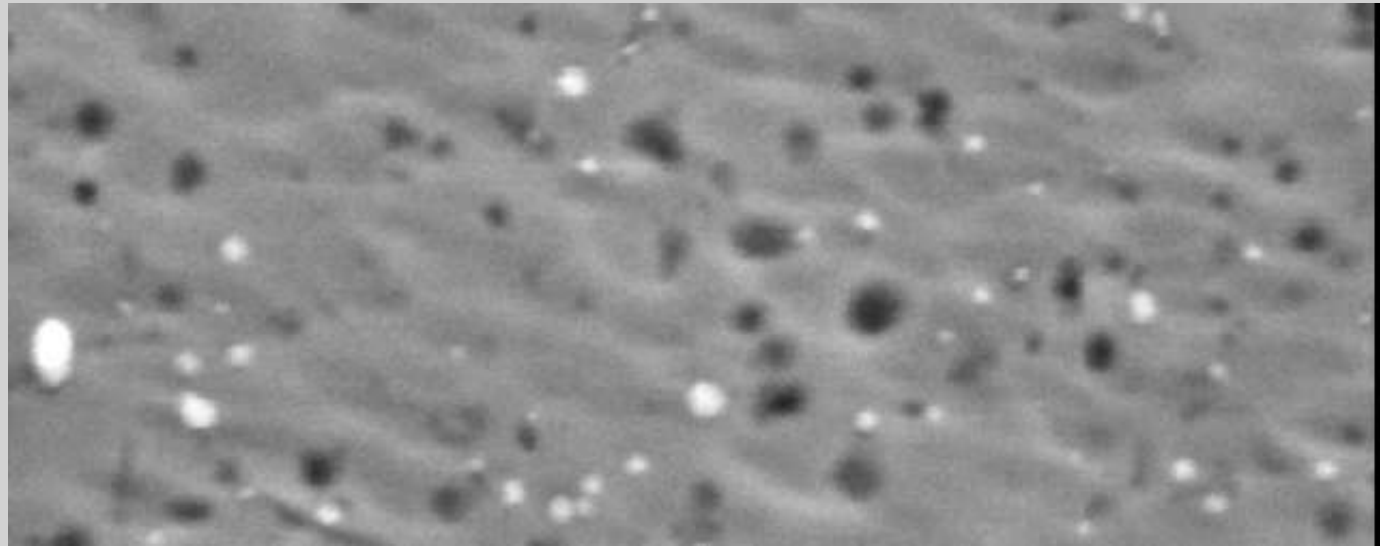
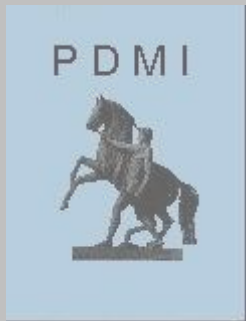
# Outlook: Telescoping CNTs



**Nanoprobes?**  
(Temperature, DNA-Hybridisation)

**Improved field emitters?**

# Outlook: Membranes

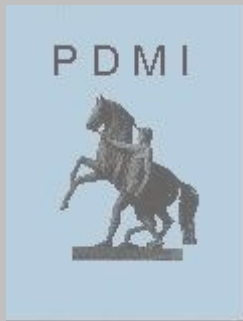


CNT in Si<sub>3</sub>N<sub>4</sub> membrane

Nanofluidics?



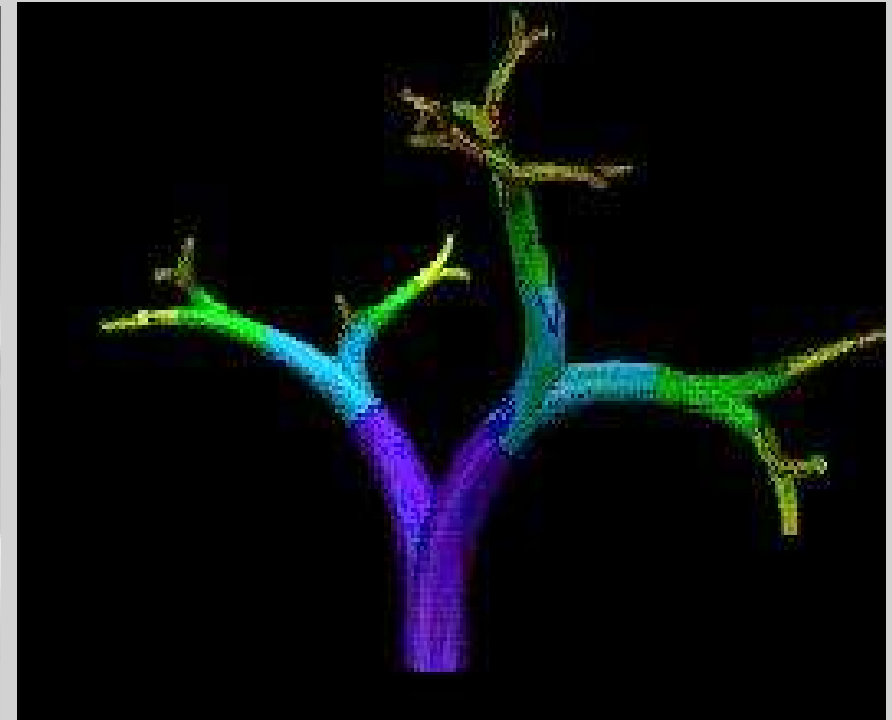
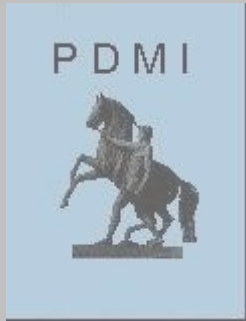
# Outlook: Molecular Transporters [Stanford]



The diagram illustrates the experimental setup. On the left, a vertical carbon nanotube (represented by a hexagonal lattice) is functionalized with a biotin group (-NH-CO-). This biotin group is linked to a yellow star-shaped molecule representing streptavidin. The text "+ HL-60 cells" is positioned to the right of the streptavidin. Below the streptavidin, two arrows point upwards, labeled "biotin" and "Streptavidin (60 kD) (labeled by a green dye)". To the right of the diagram is a fluorescence microscopy image showing numerous green fluorescent spots, which represent the HL-60 cells that have bound to the streptavidin on the carbon nanotube.



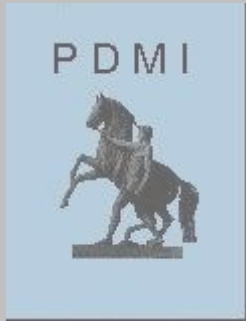
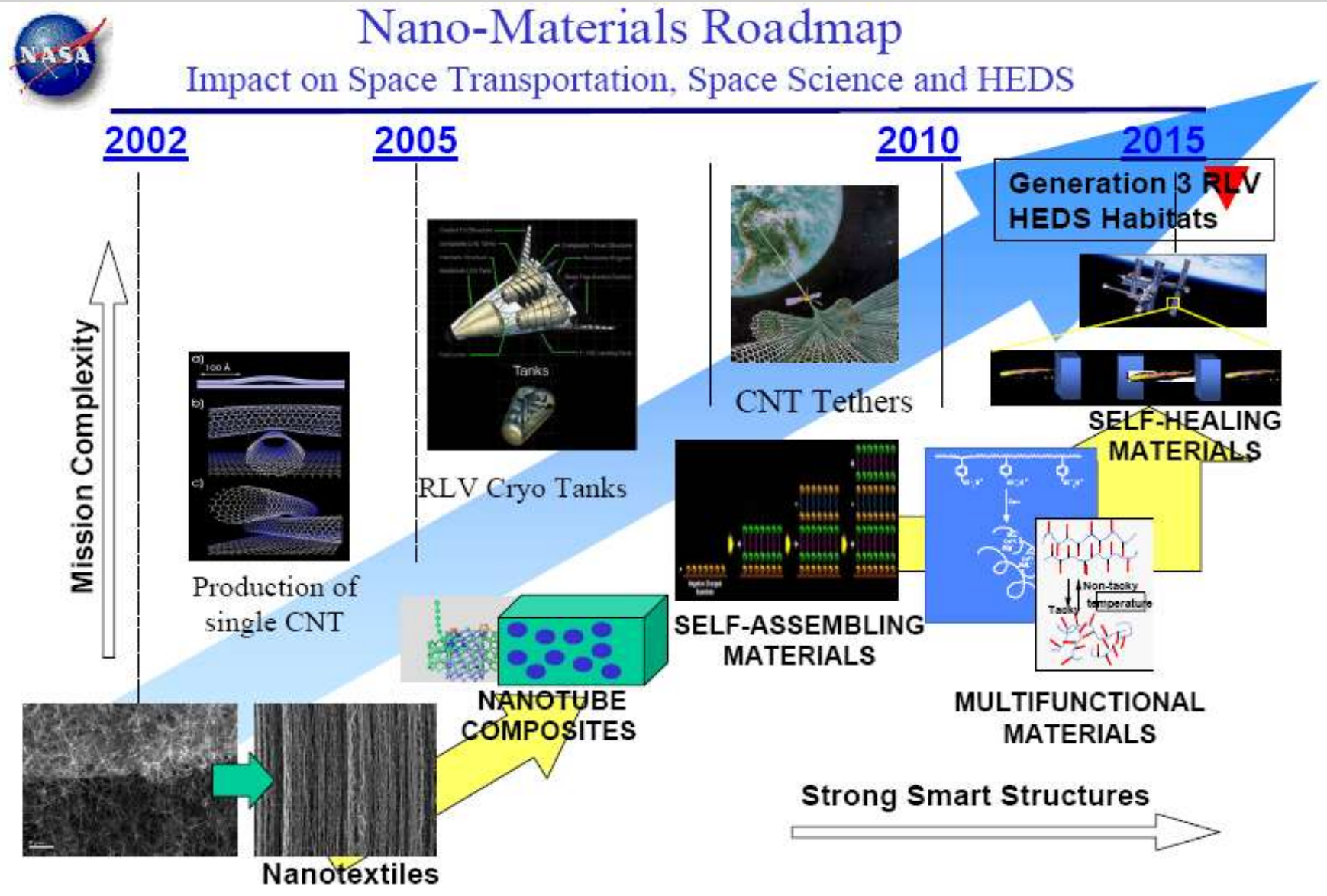
# Outlook: Y-junctions



CNT y-junction and dentrite

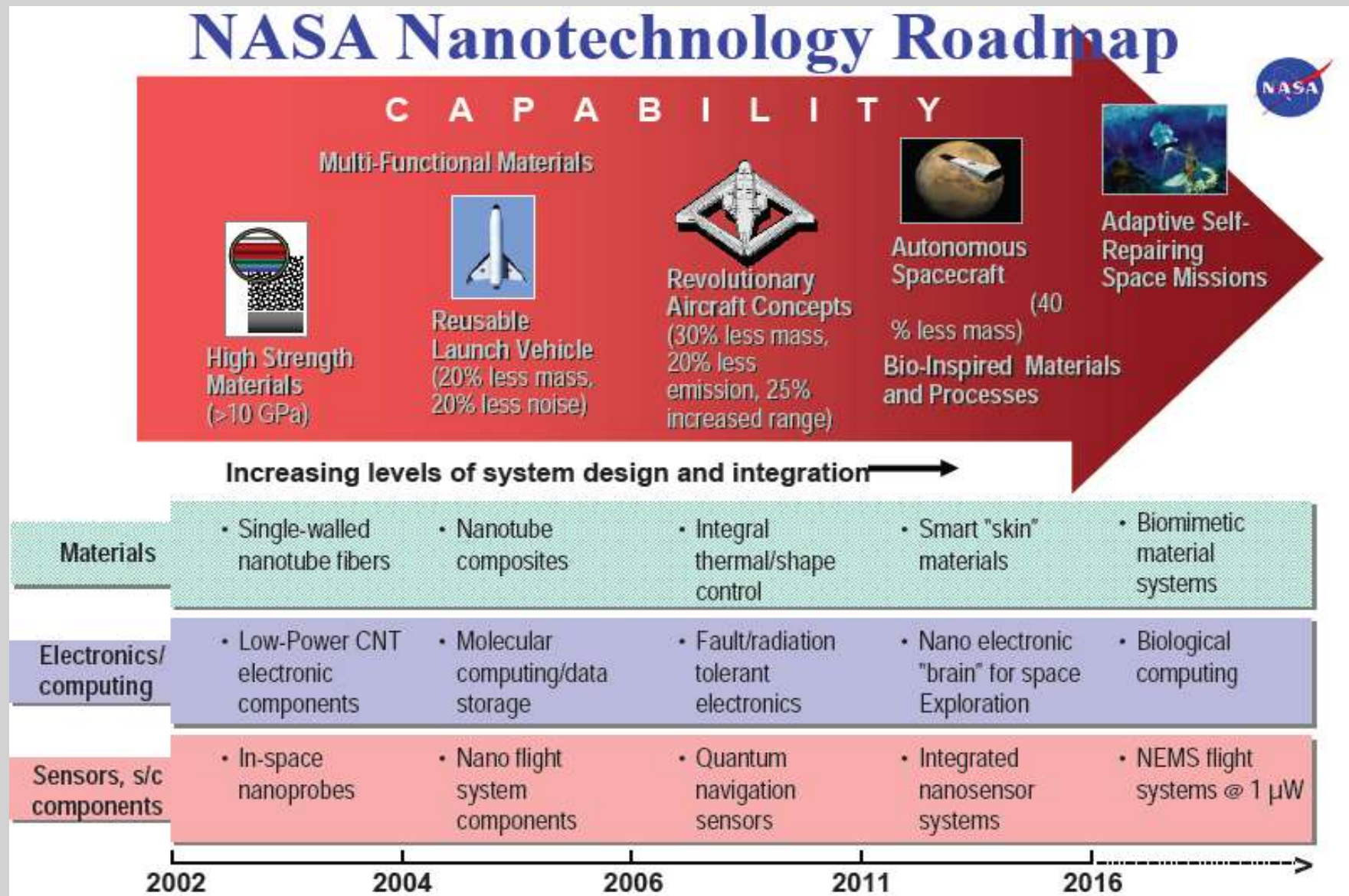
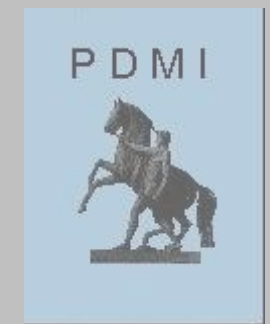
CNT-Networks?

# Outlook: NASA roadmap I





# Outlook: NASA roadmap II

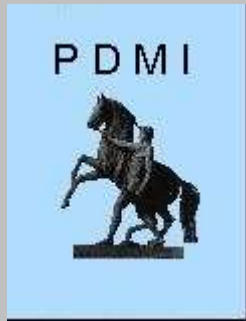


# The World of Carbon Nanotubes

Thank you for your attention!!



Спасибо!!



Danke für eure Aufmerksamkeit!!

